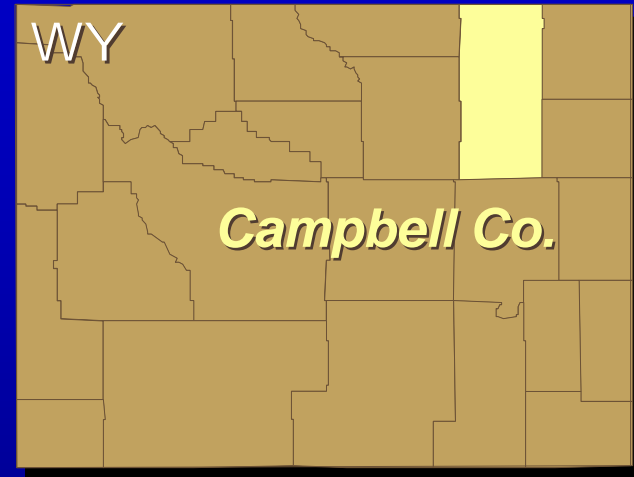
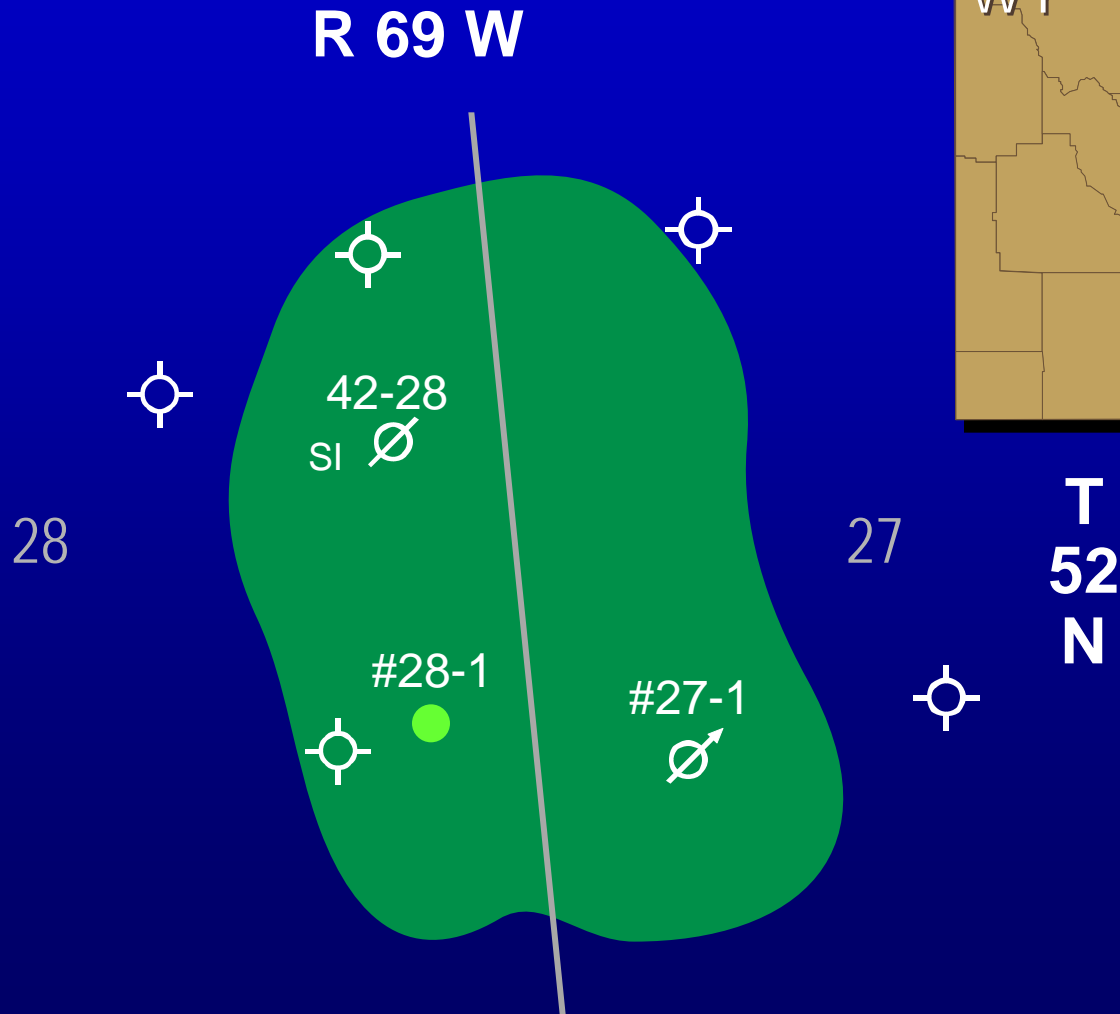


# Ash Minnelusa Unit Sweep Improvement

## Case Study

**Jim Mack**  
**MTech Ventures LLC**  
Denver, Colorado

# Ash Minnelusa Sand Unit



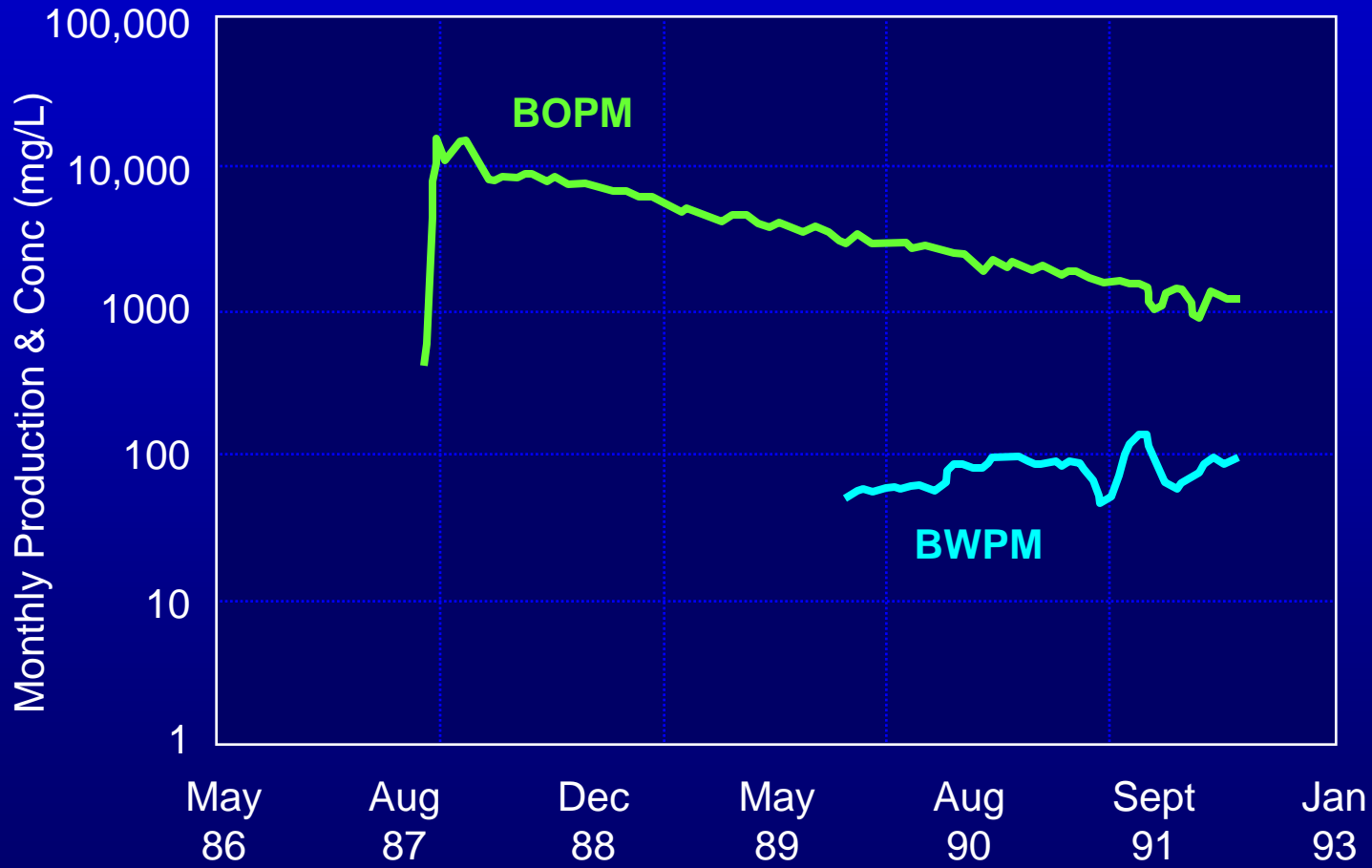
# Ash Minnelusa Sand Unit

## Reservoir Data

<b>General:</b>	Discovery Formation Type Average Depth Primary Producing Mech Well Spacing	July 3, 1987 Minnelusa "B" Sandstone Stratigraphic 7775 Rock and Fluid Expansion 40 Acre
<b>Rock Properties:</b>	Permeability Range Average Permeability Permeability Variation Average Porosity Average Water Saturation Temperature	5 – 3000 md <b>300 md</b> <b>0.746</b> 16.3% 15.5% <b>140°F</b>
<b>Fluid Properties:</b>	Formation Volume Factor Oil Viscosity Oil Gravity	1.01 <b>30 cps</b> 20°API
<b>Injection Data:</b>	Cumulative Polymer Cumulative Water Cumulative Total	33.6% PV 138.4% PV 172.0%PV
<b>Recovery Data:</b>	OOIP Primary Recovery Current Oil Recovery	2,170 MSTBO 14.1% OOIP 45.4% OOIP

# Total Field Production

## Ash Minnelusa Sand Unit



# Ash Minnelusa Sand Unit

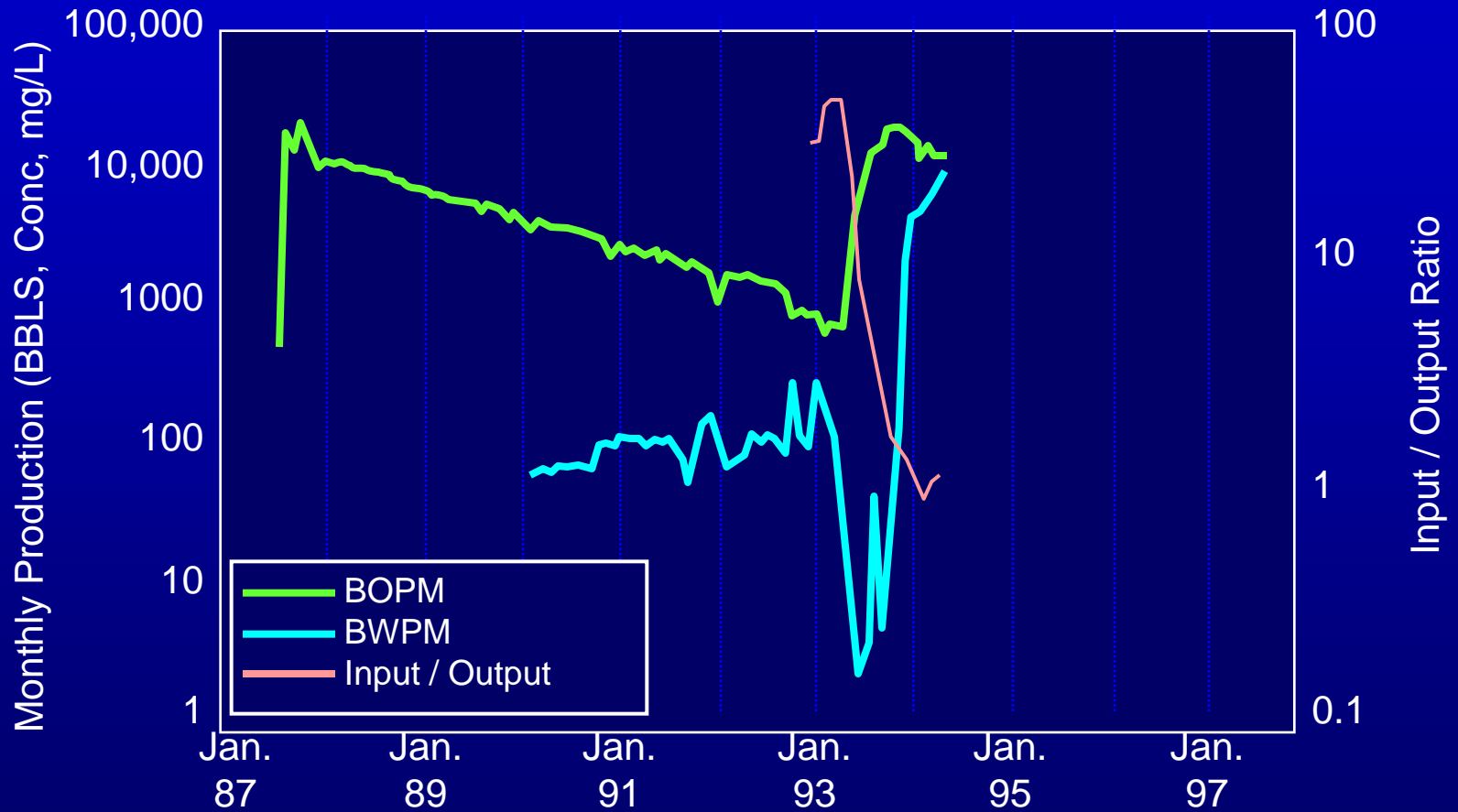
## Polymer-Augmented Processes

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Process	BBLS	% Pore Volume	Avg. Polymer Conc, mg/L
Mobility Control	424,598	16.3	705

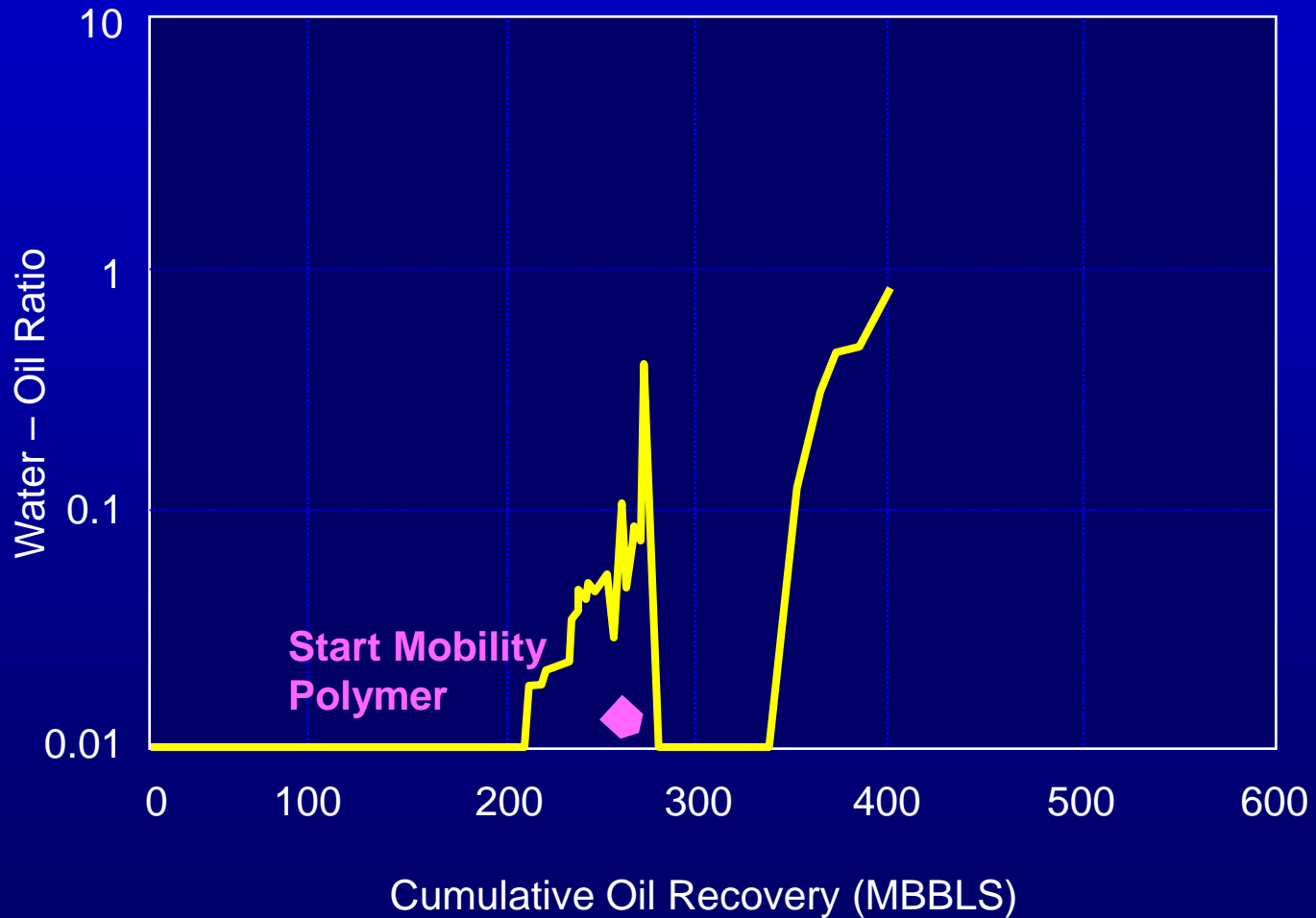
# Total Field Production

## Ash Minnelusa Sand Unit



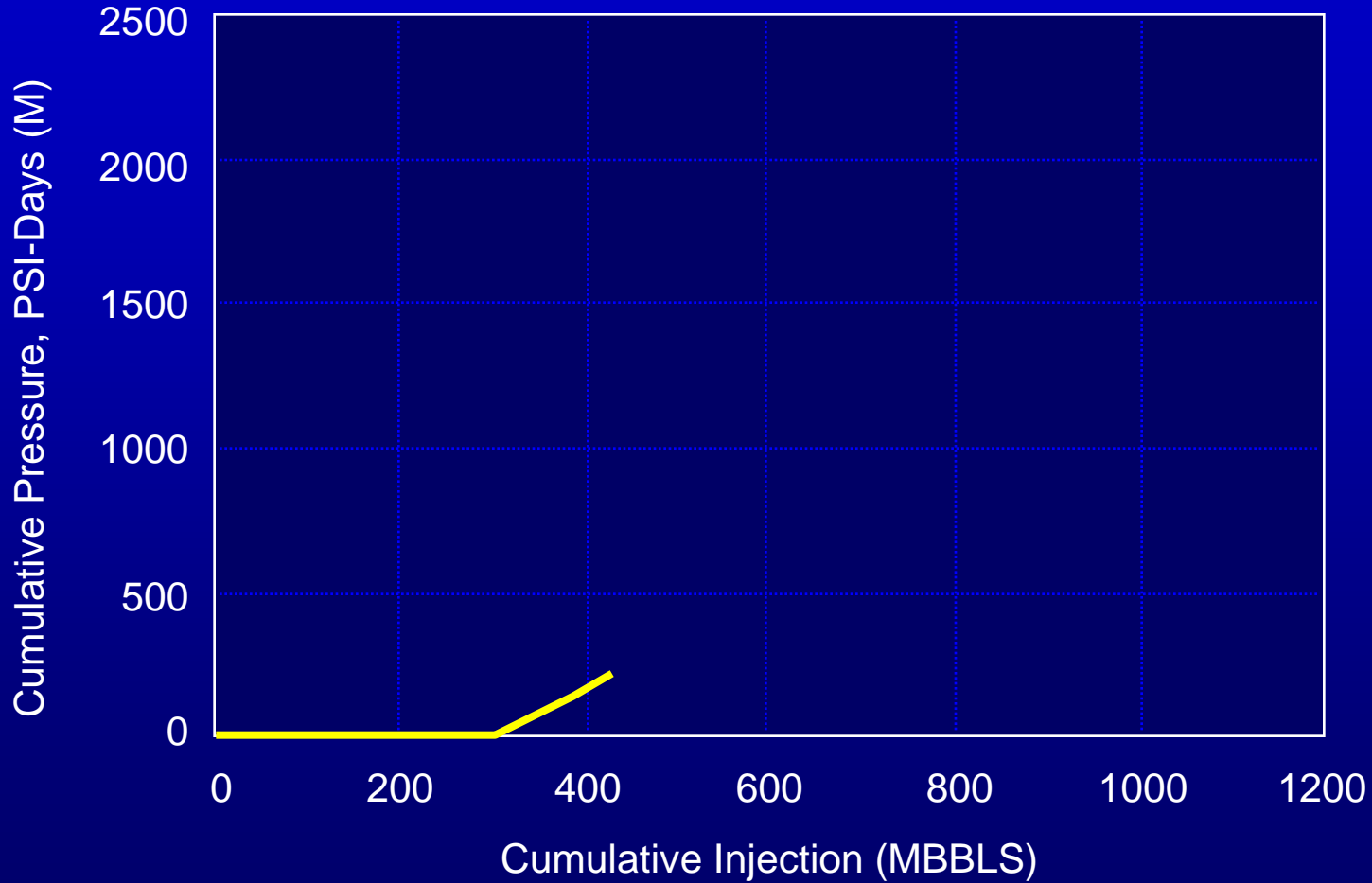
# Production Efficiency

Ash Minnelusa Sand Unit



# Ash Minnelusa Sand Unit

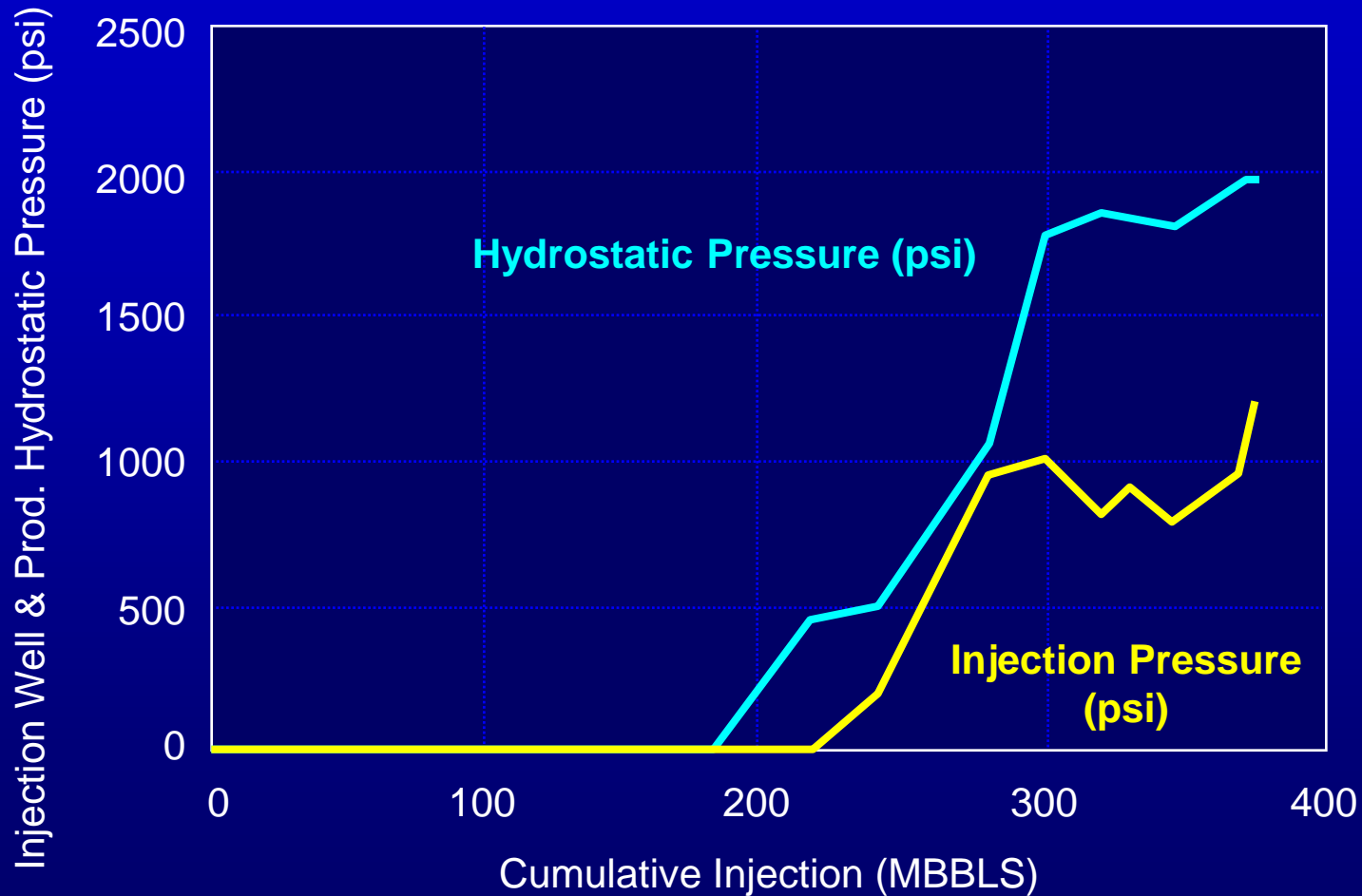
Ash #1-27 Hall Plot





# Injection Wellhead Pressure and Producing Well Hydrostatic Pressure

Ash Minnelusa Sand Unit



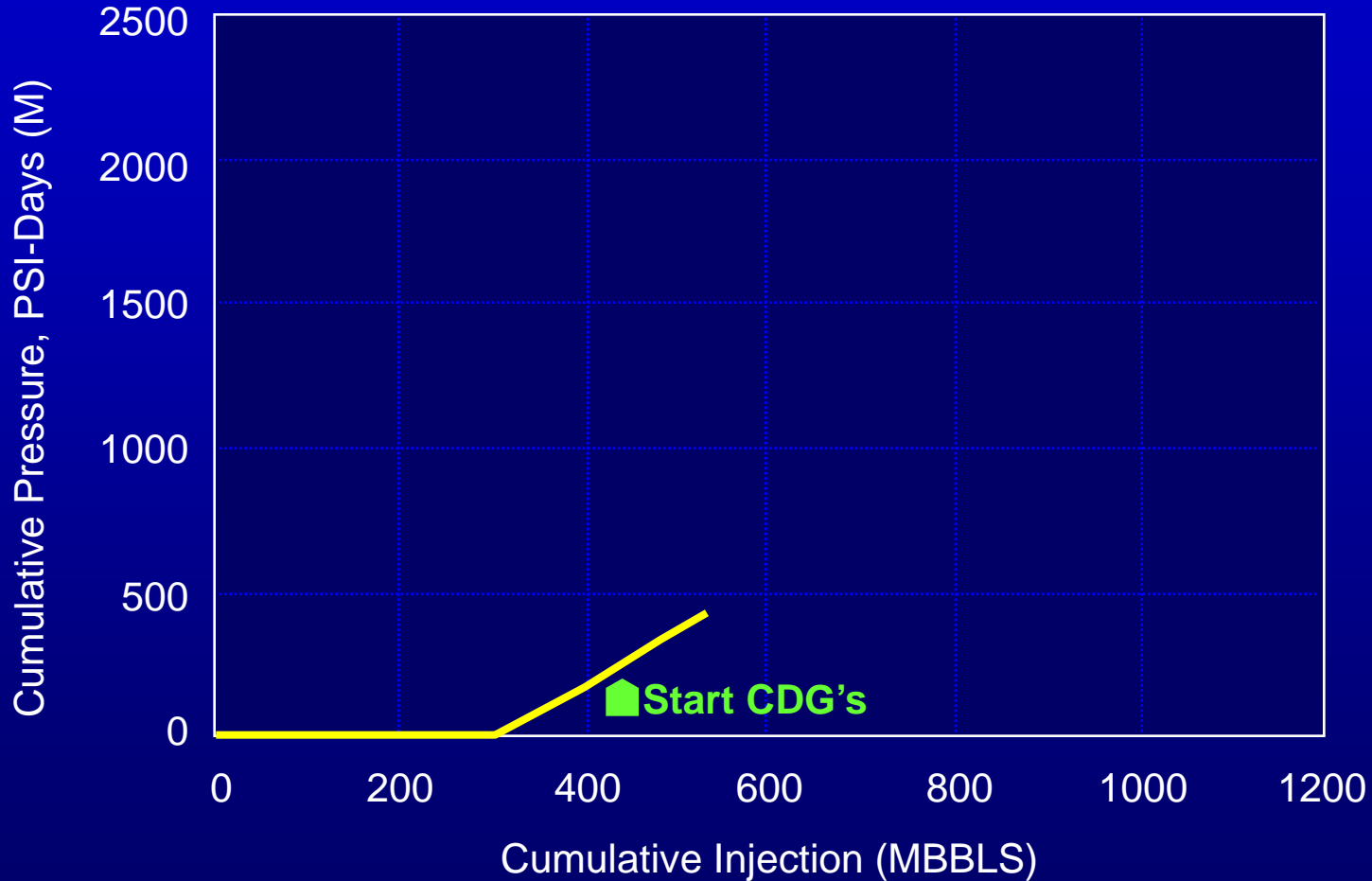
# Ash Minnelusa Sand Unit

## Polymer-Augmented Processes

<b>Process</b>	<b>BBLS</b>	<b>% Pore Volume</b>	<b>Avg. Polymer Conc, mg/L</b>
Mobility Control	424,598	16.3	705
CDG	180,000	6.9	431

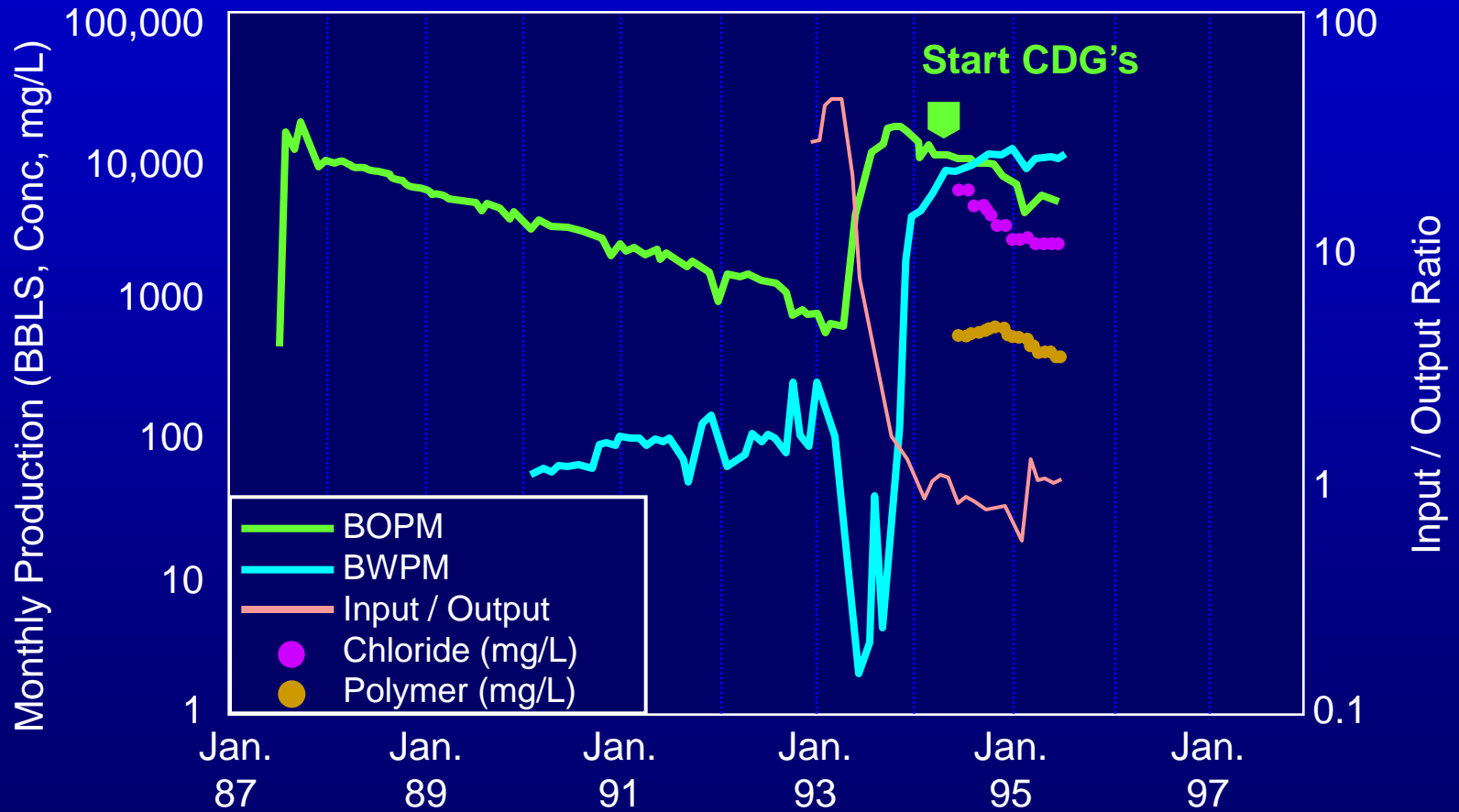
# Ash Minnelusa Sand Unit

Ash #1-27 Hall Plot



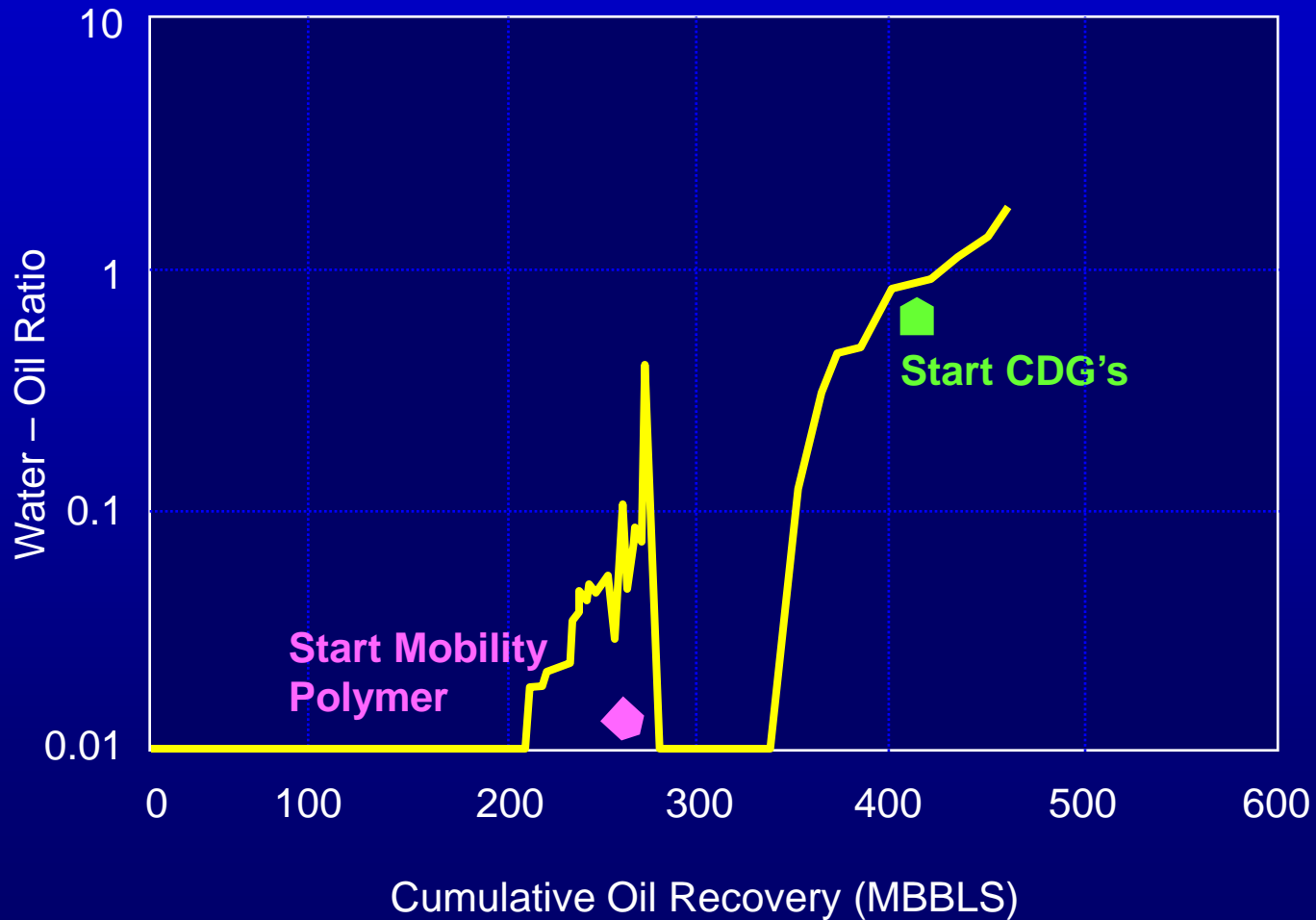
# Total Field Production

## Ash Minnelusa Sand Unit



# Production Efficiency

Ash Minnelusa Sand Unit



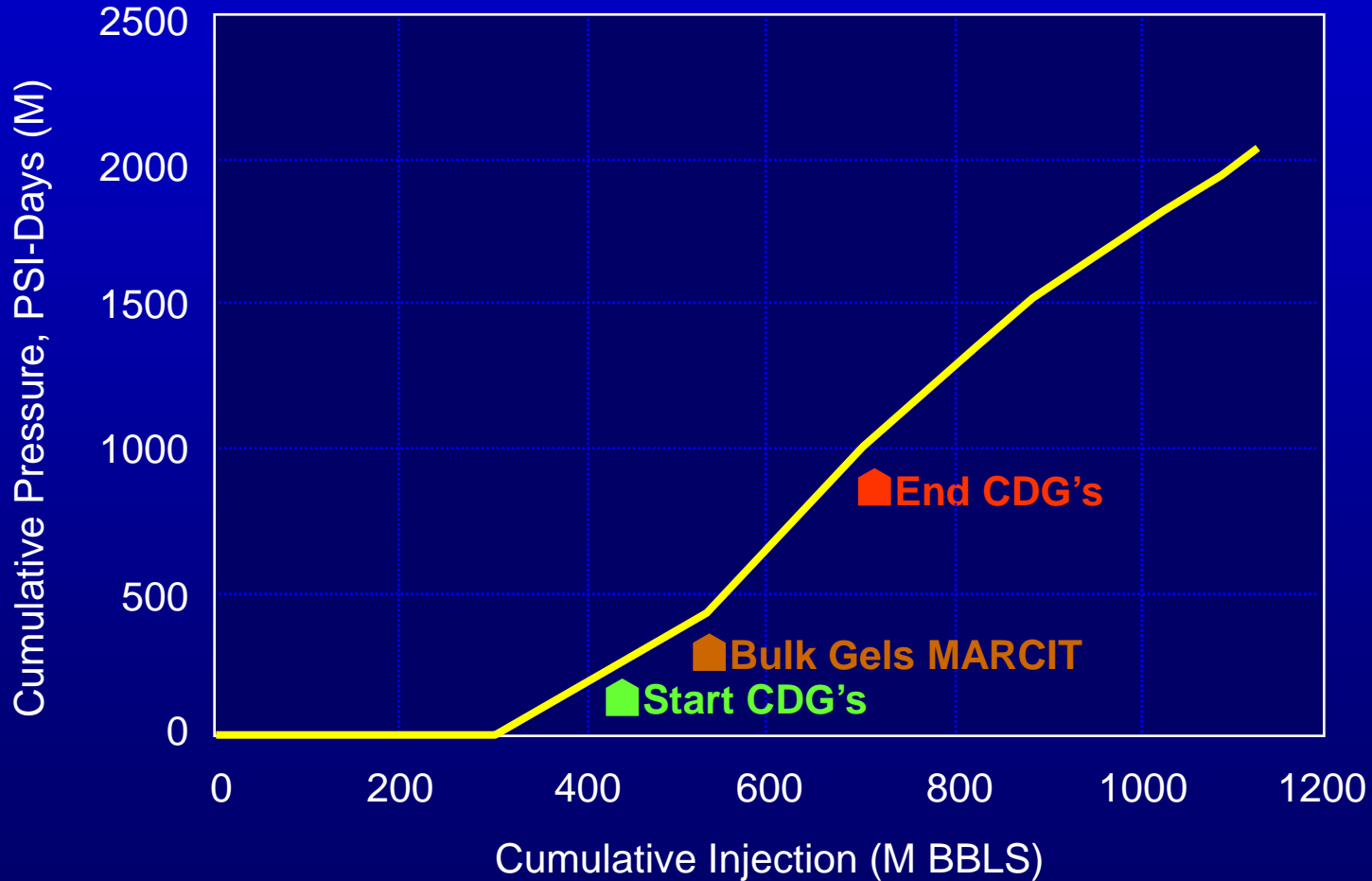
# Ash Minnelusa Sand Unit

## Polymer Augmented Processes

Process	BBLS	% Pore Volume	Avg Polymer Conc, mg/L
Mobility Control	424,598	16.3	705
CDG	180,000	6.9	431
Bulk Gel (MARCIT)	10,192	0.4	1,500 2,250 3,000 4,000

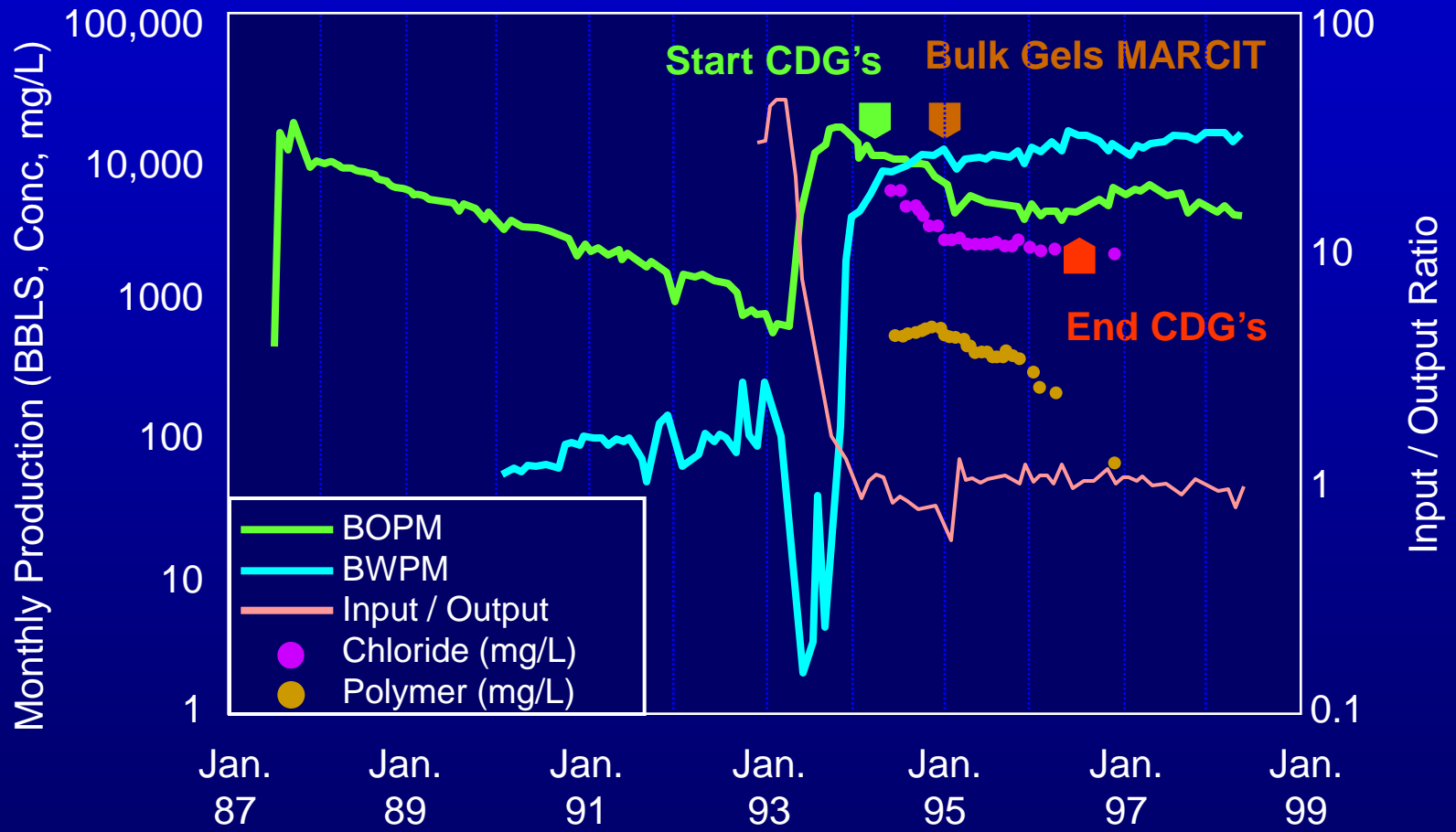
# Ash Minnelusa Sand Unit

Ash #1-27 Hall Plot



# Total Field Production

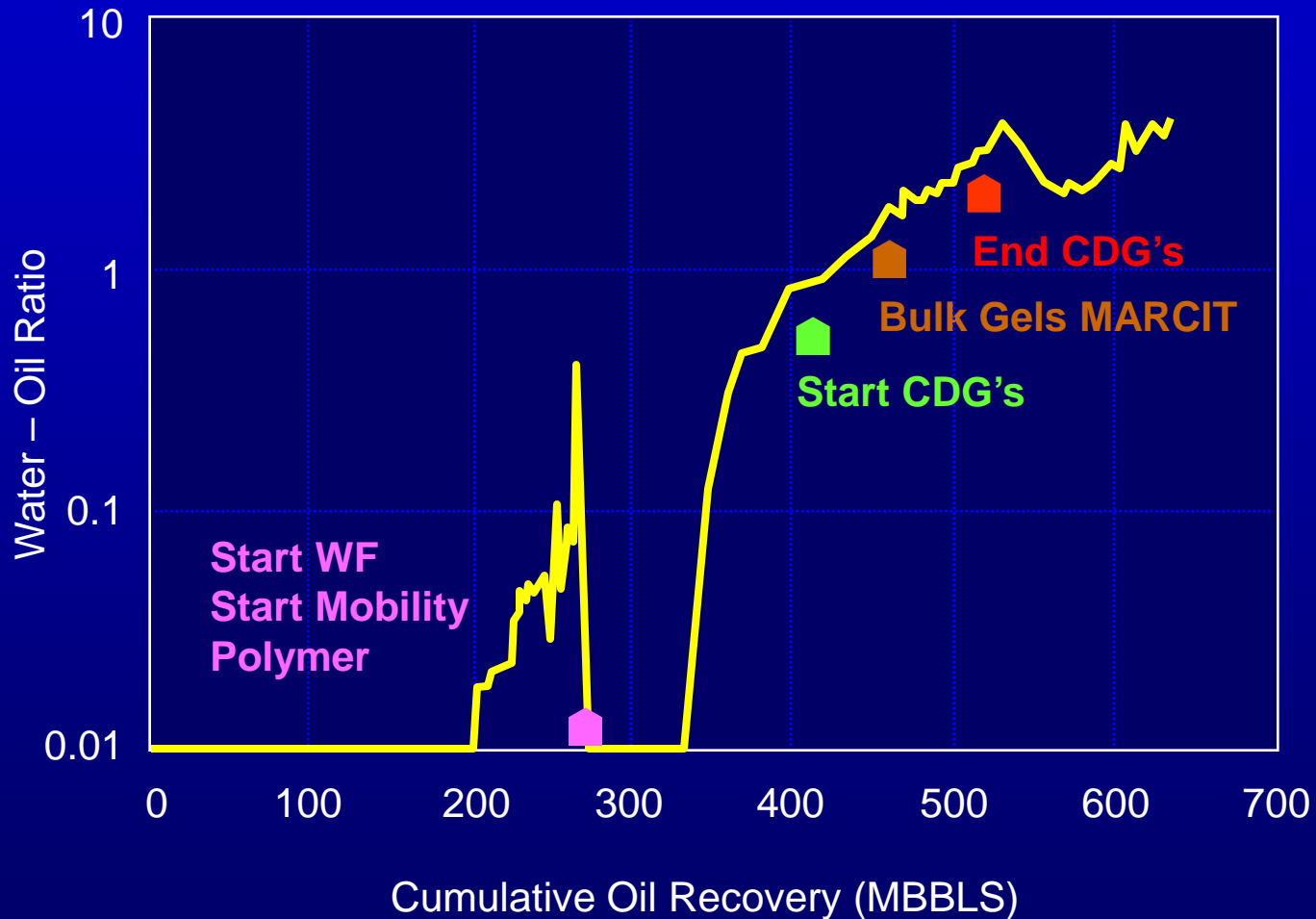
## Ash Minnelusa Sand Unit





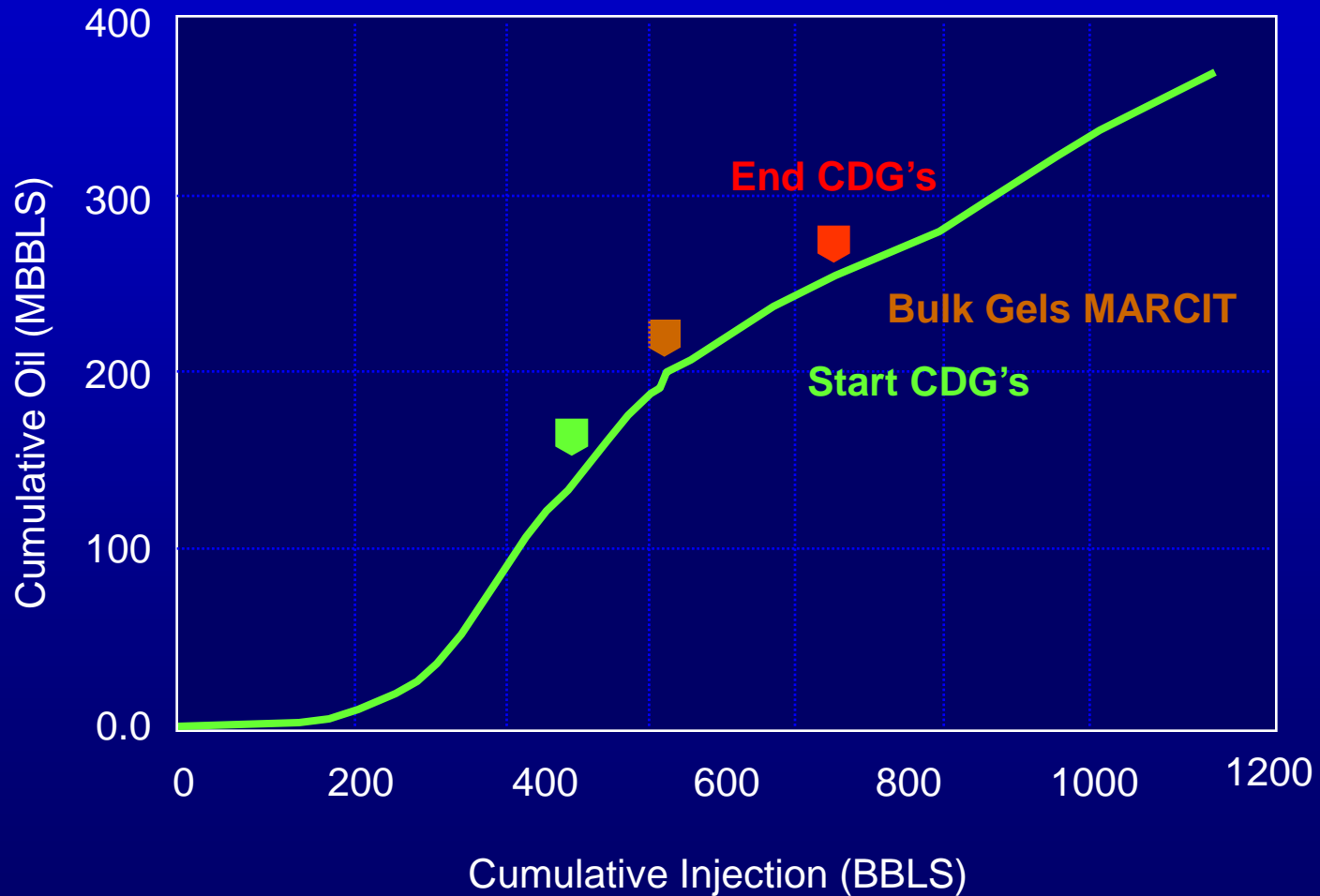
# Production Efficiency

## Ash Minnelusa Sand Unit



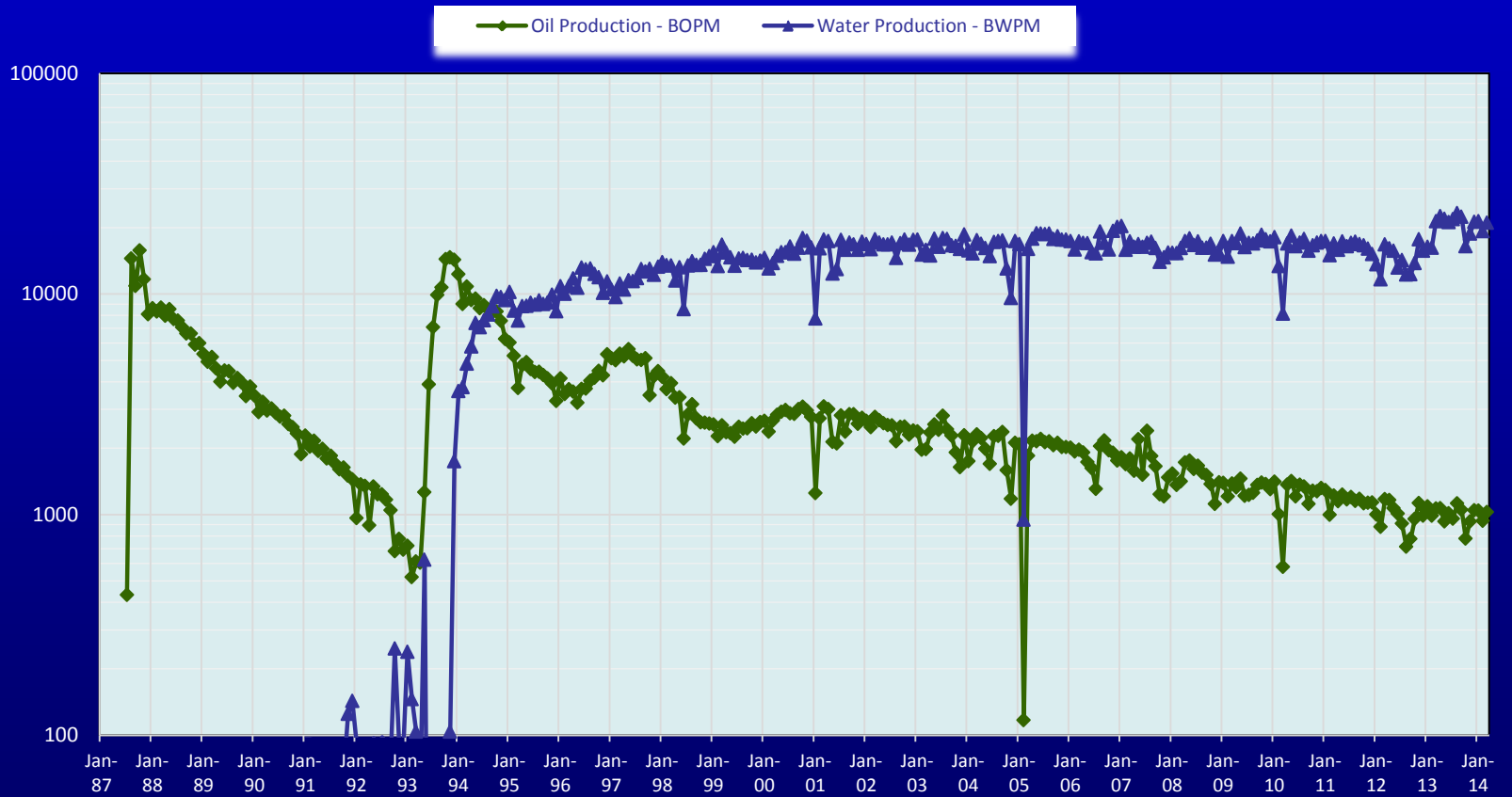
# Injection Efficiency

Ash Minnelusa Sand Unit

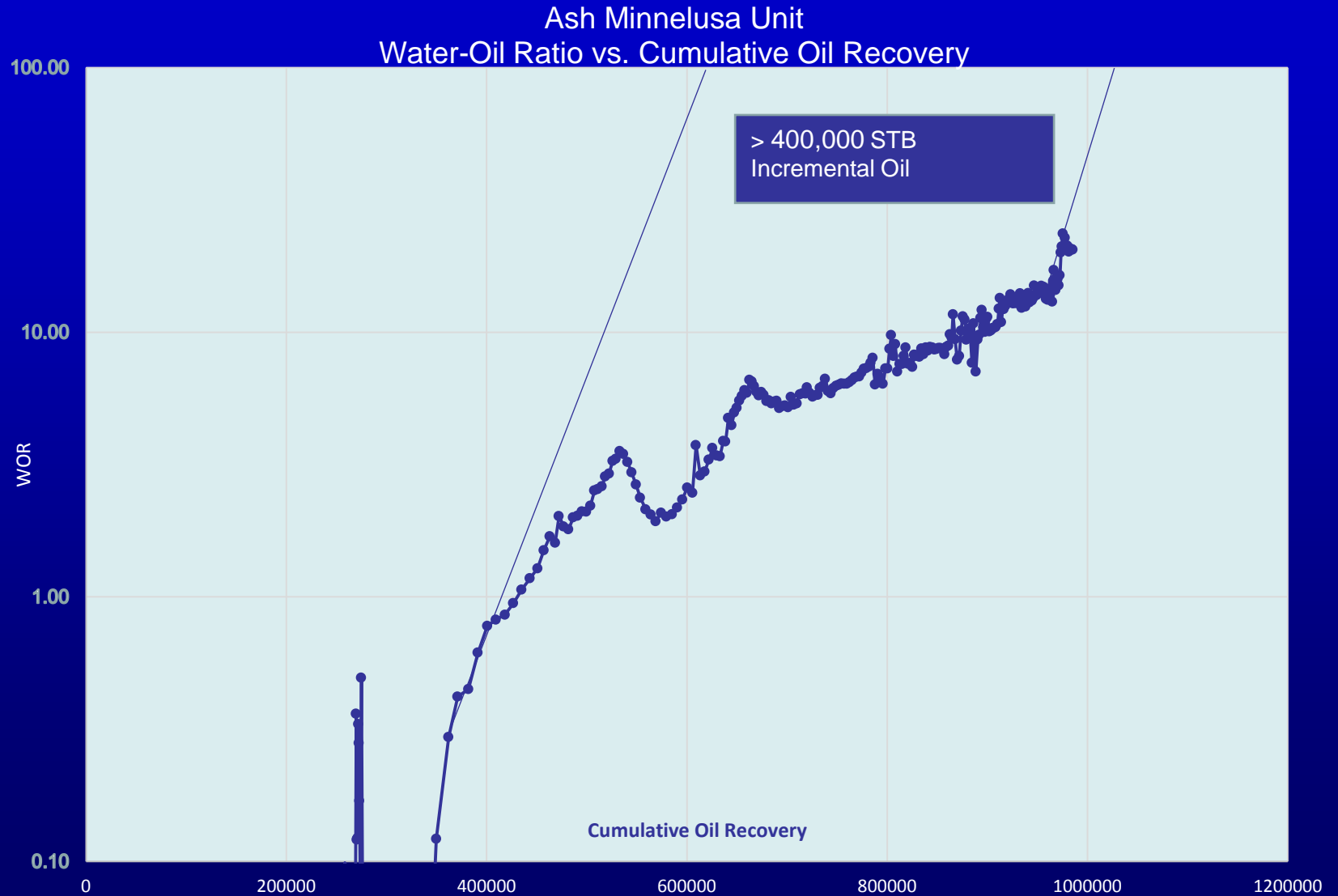


# Total Field Production

## Ash Minnelusa Unit - Field Production



# Production Efficiency



# Ash Minnelusa Unit Conclusions

- Monitor, monitor, monitor. Make changes based upon reservoir response
- Improved understanding of the problem improves process application and results
- Volumetric sweep (gels) should be applied before mobility control
- Implement gel processes early for maximum benefits
- Incremental oil expected to exceed 400,000 BBLS (18.4% OOIP) for \$0.88/BBL
- Field experience is critical with gel processes. Experience at Ash can be applied to other reservoirs.