

# Nonlinear Compensation for High Performance Feedback Systems with Actuator Imperfections

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# Outline

- Large feedback control
- Control application comparison
  - Micro-Precision Interferometer (NASA-JPL)
    - large feedback with expensive actuators
  - Motion control of 2-DOF parallel robots (UW)
    - large feedback with inexpensive actuators
- Nonlinear Dynamic Compensation
  - Gain-Decreasing
  - Gain-Increasing
  - Parallel Loop Recovery
  - Parallel Loop Recovery with Quiescent Compensation
- Experimental results
- Conclusions



# High Performance Control

- Frequency Domain Characterization
  - *Large disturbance rejection*
  - Very accurate tracking to high frequency
  - Reduction in sensitivity of the response to slight variations in the plant
- Time Domain Characterization
  - Transient response
    - Fast rise, settling times
    - Limited overshoot
  - Steady state response
    - Limited steady state error
- PID is often acceptable using time-domain measures of performance, but provides limited disturbance rejection because of small *feedback*

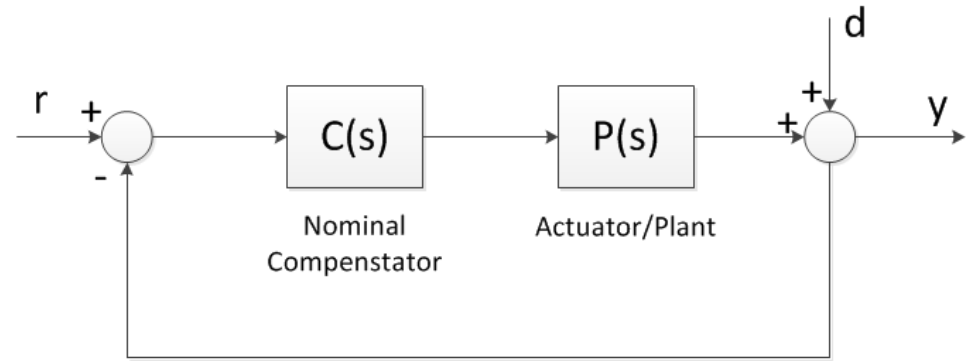


# Feedback

- Loop Transmission  $T(s) = C(s)P(s)$
- Return Difference  $F(s) = 1 + C(s)P(s)$

- Feedback  $|F|$

- Negative  $|F| > 1$
- Positive  $|F| < 1$
- Negligible  $|T| \ll 1$
- Large  $|F| \gg 1$



- Large Feedback

- Disturbance rejection

$$\frac{y(s)}{d(s)} = \frac{1}{1 + C(s)P(s)}$$

Low magnitude

- Reference tracking

$$\frac{y(s)}{r(s)} = \frac{C(s)P(s)}{1 + C(s)P(s)}$$

Magnitude  $\sim 1$





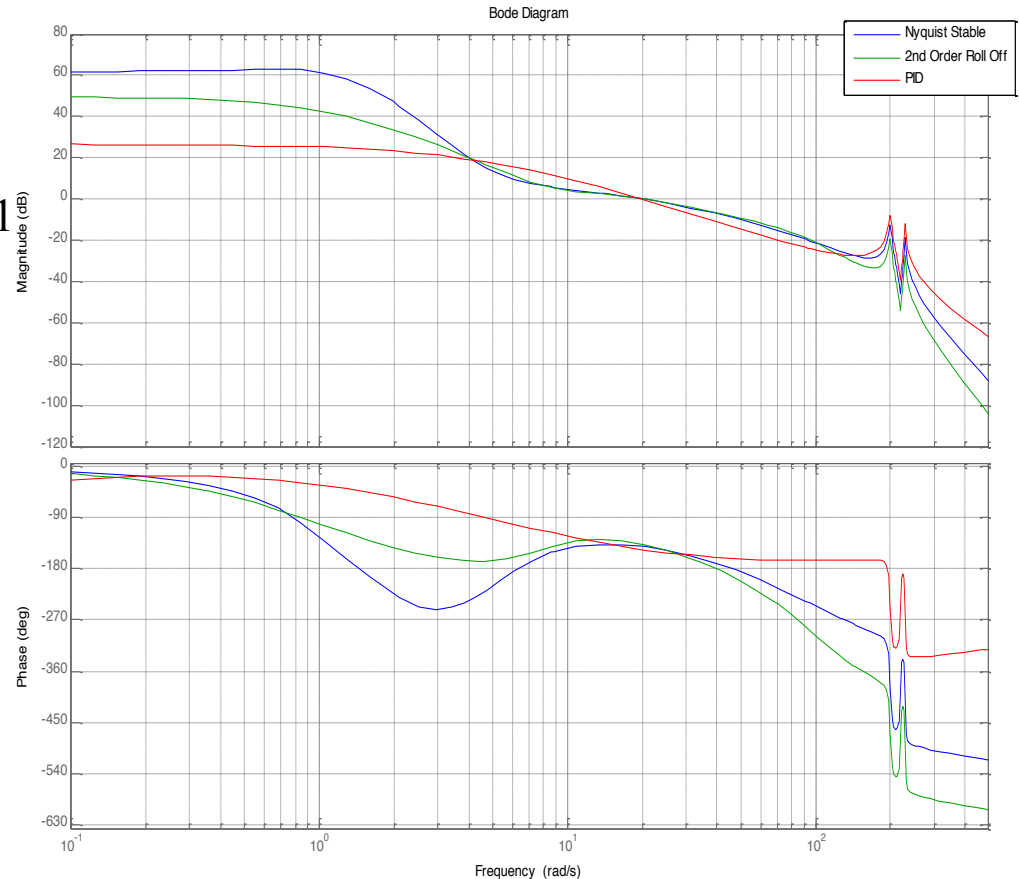
# Control Goal

- Definitions

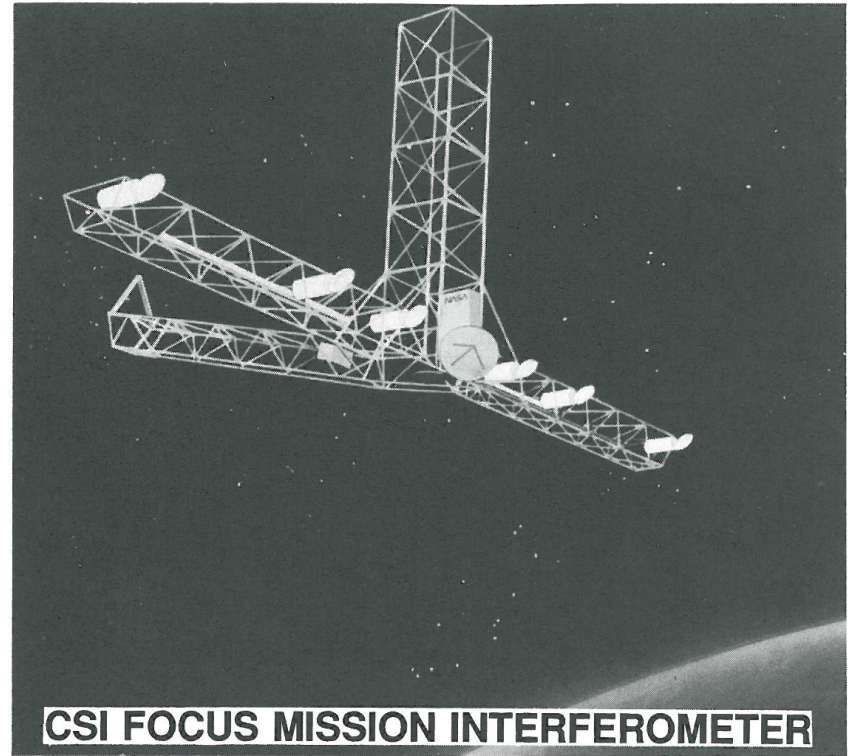
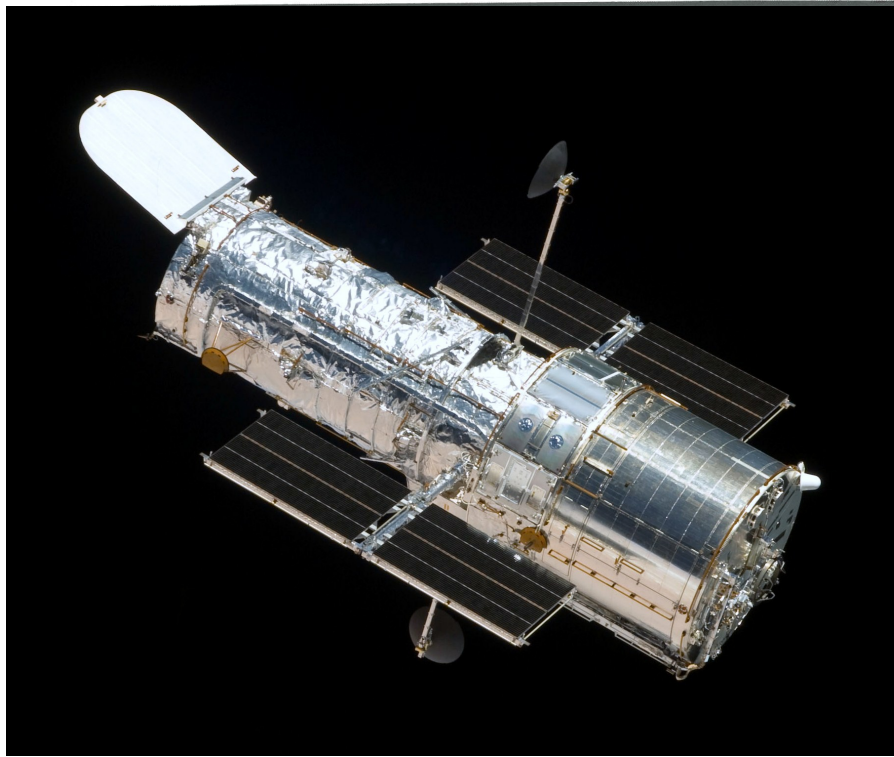
- Large feedback:  $|F| \gg 1$
- Bandwidth:  $\omega_b$  where  $|T(j\omega_b)| = 1$
- Functional Bandwidth:  $\omega_f$  where  $|T(j\omega)| \approx A_0 \forall \omega \leq \omega_f$
- *Nyquist-Stable* system rolls off steeper than -12 dB/oct

- Goal

- Large feedback across functional bandwidth subject to established bandwidth limit



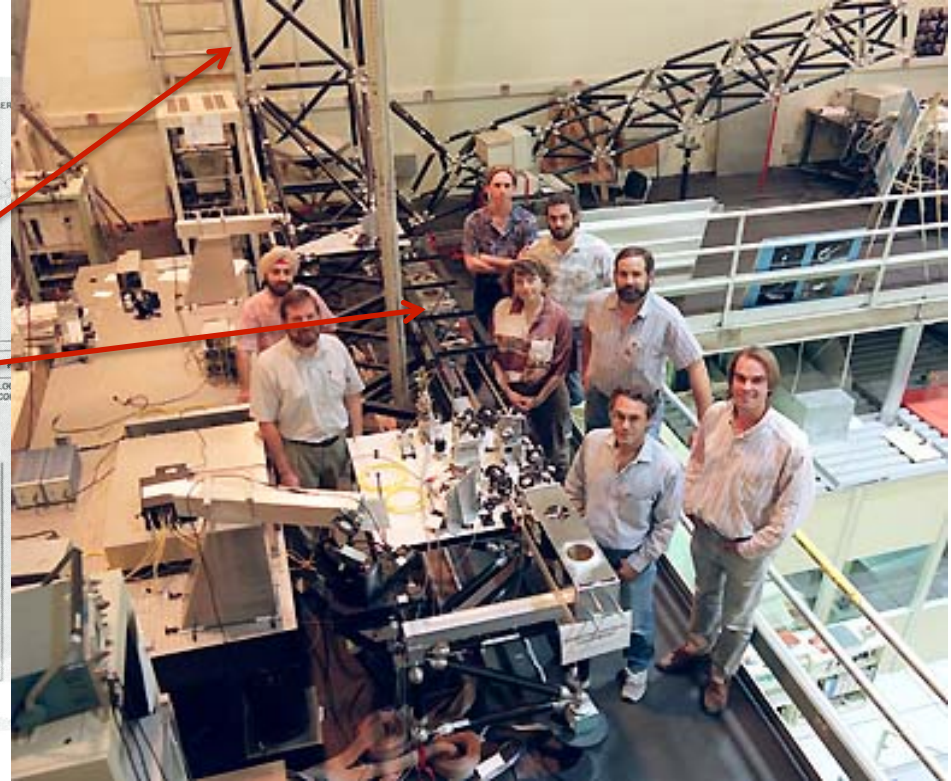
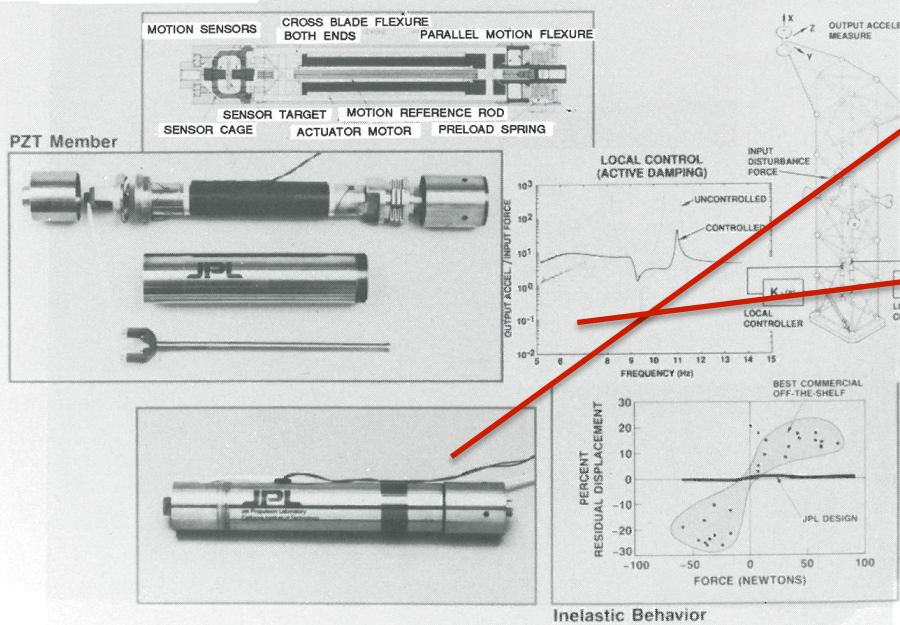
# Application of Large Feedback Control





# Actuators for Large Feedback

## 2ND GENERATION ACTIVE MEMBER



# Large Feedback Loop Transmission

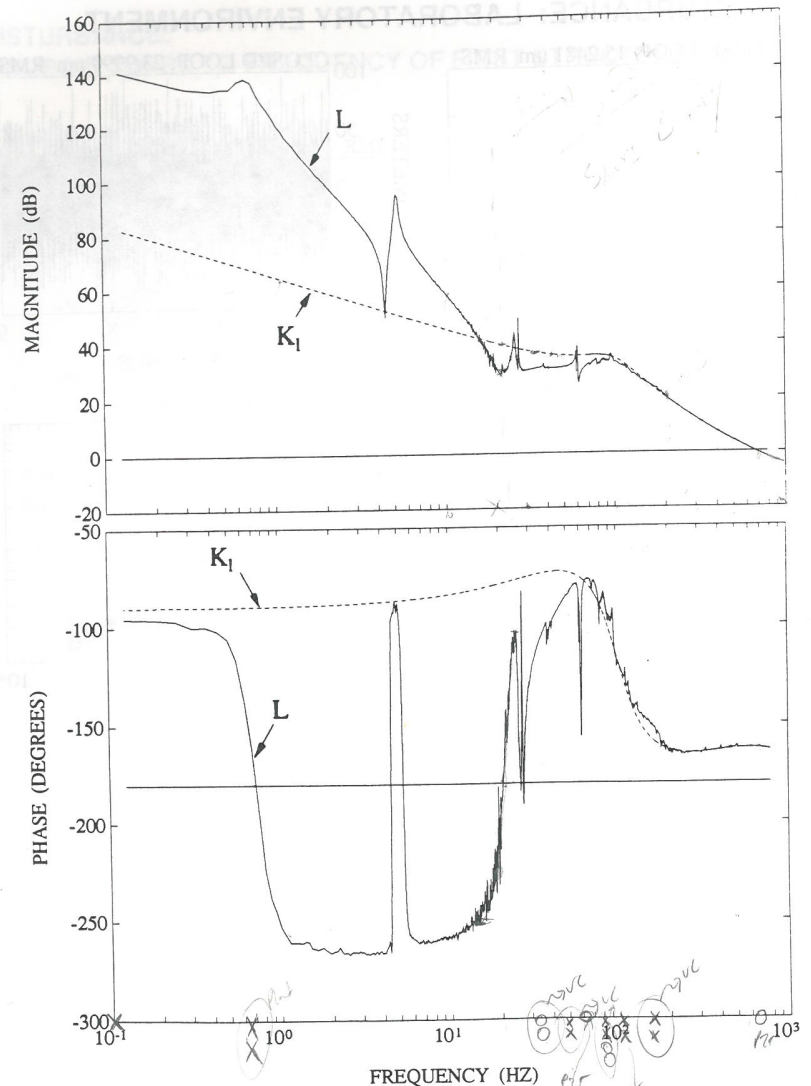
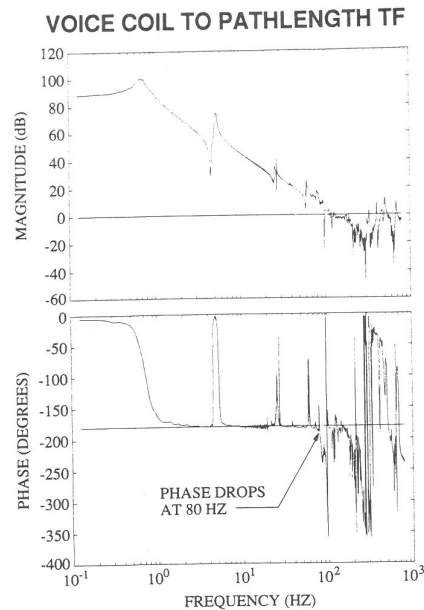
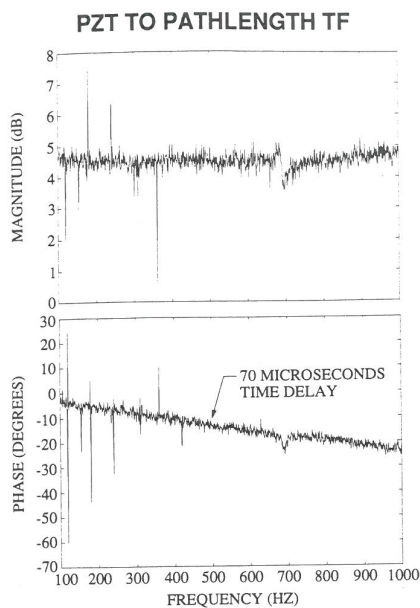
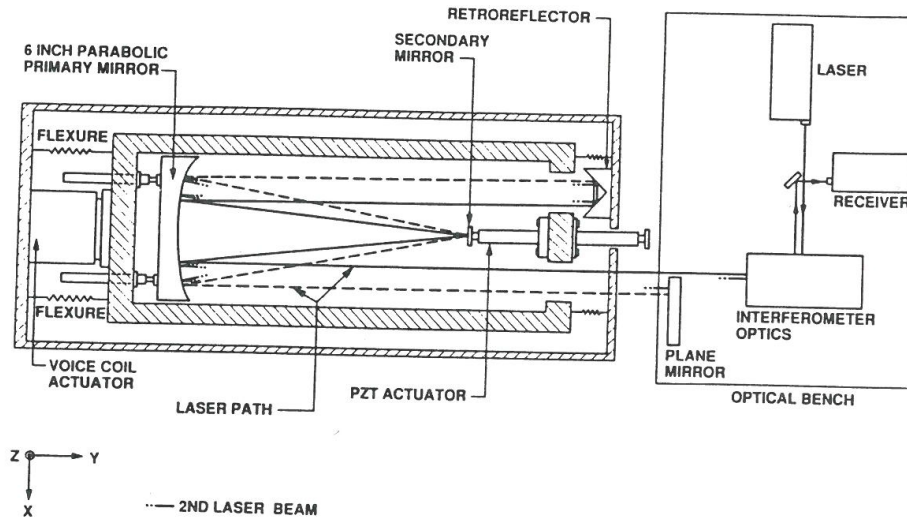


Figure 8. PZT and Total Loop Gain and Phase

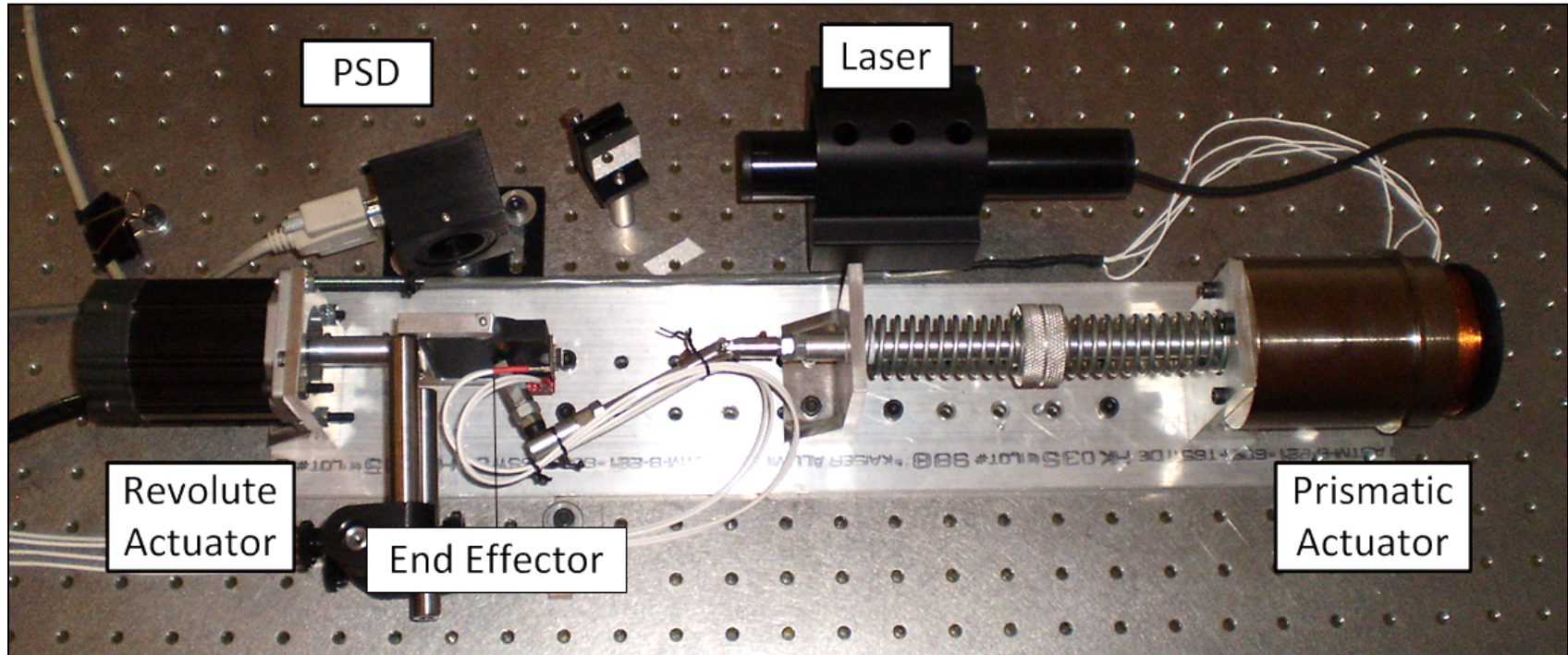
# Why are High-Performance Feedback Systems So Rarely Implemented?

- Increased design complexity
- Insufficient motivation to implement
  - “High-Performance” is not needed
  - $|F|$  is not a desirable measure of performance
  - $|F|$  not quantifiable or known
  - Risk outweighs the rewards
    - Feedback system very sensitive to variations in loop transmission
- Feedback limitations
  - Sluggish/weak actuator
  - Actuator is sufficiently powerful but *imperfect*
  - Sensor dynamics/noise
  - Plant model infidelity/uncertainty
  - Non-minimum phase
  - Nonlinearities (not related to actuator imperfection)





# Large Feedback Using an Imperfect Actuator?

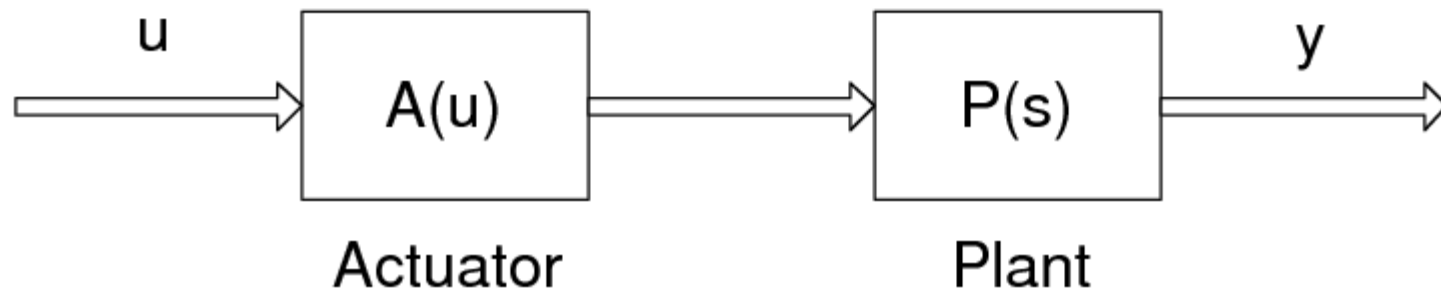


- Two Rotational Degrees of Freedom
- Decoupled Axes
- Inexpensive, Easily Manufactured
- Rugged (military application)
- Imperfect Actuator
  - Multiple uncertain nonlinearities
- Substantial Disturbance Rejection Required





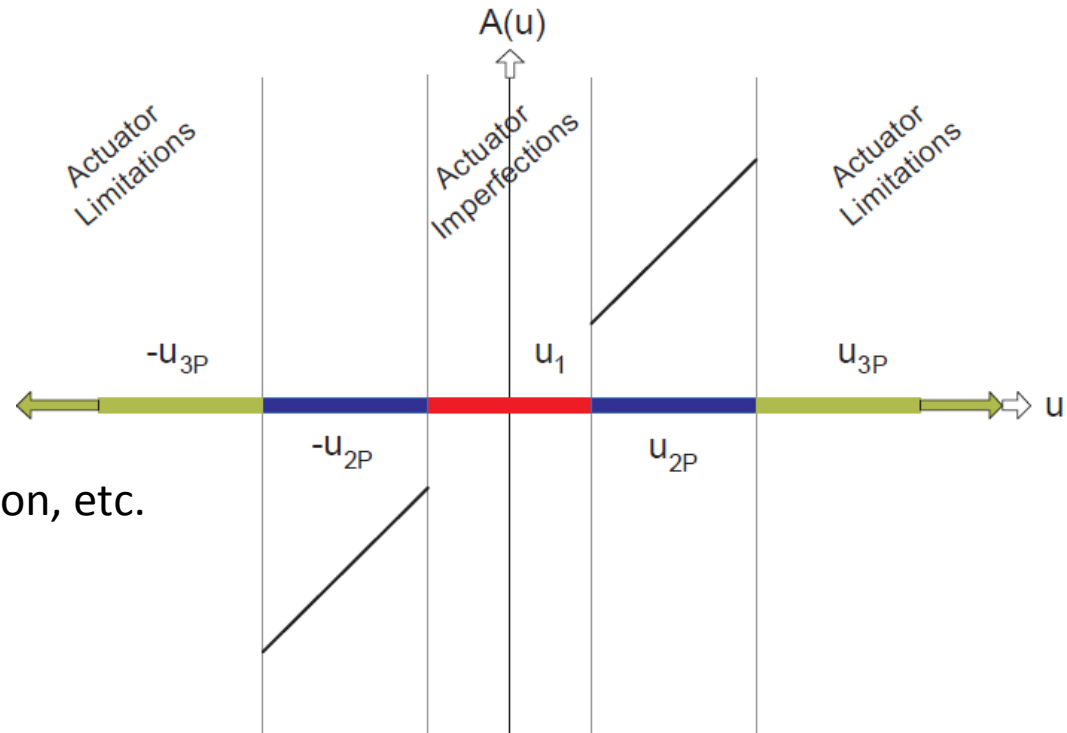
# System to Be Controlled, Cascade Decomposed



# LIID Systems

- Linear on an Interior Input Domain

- Linear on a subset of inputs
- Nonlinearities
  - High amplitude saturation
    - Easy to model
  - Low amplitude stiction, friction, etc.
    - Much more difficult to accurately model



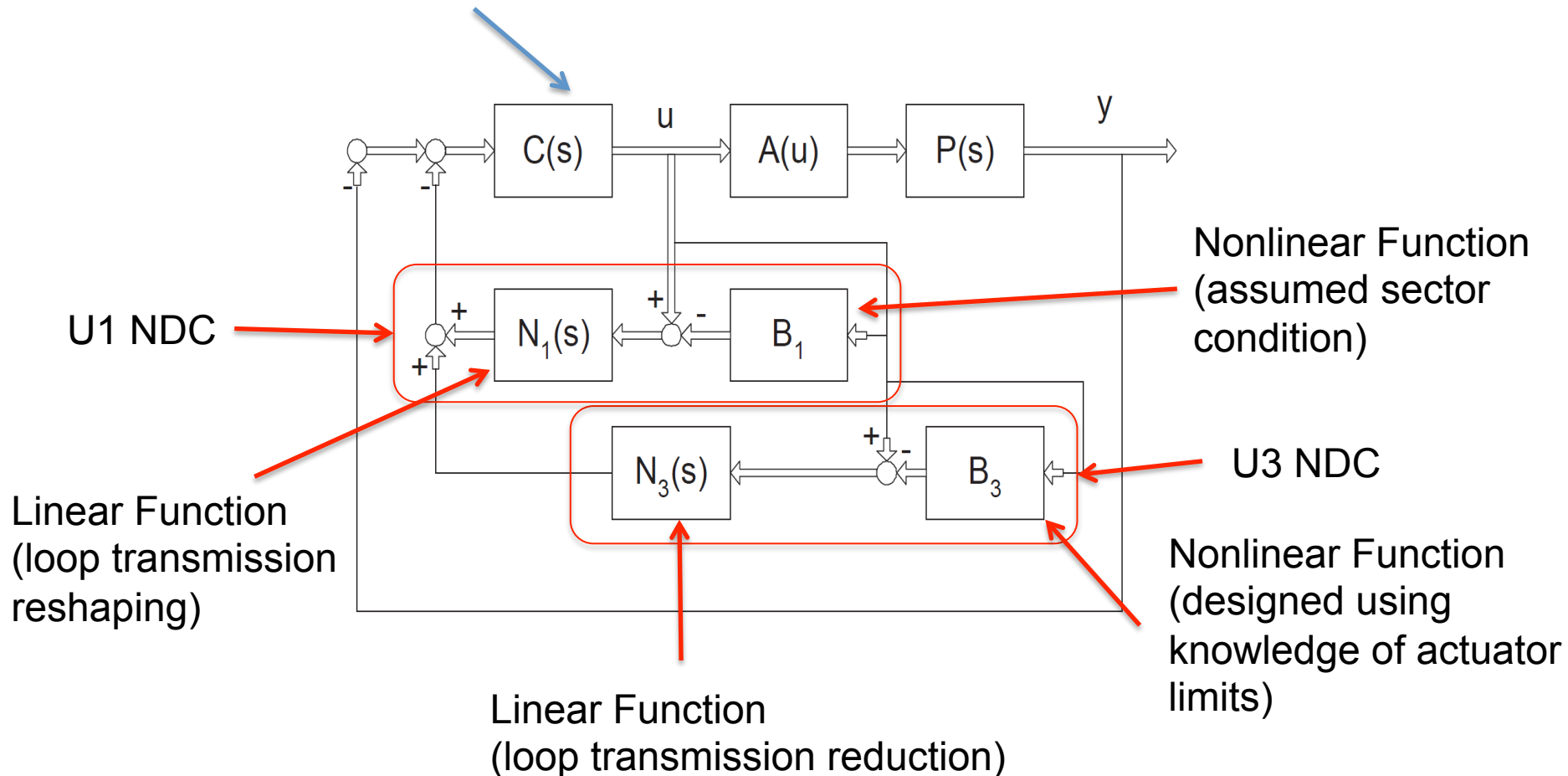
- Goal

- Develop a control architecture that delivers large feedback on LIID systems



# Nonlinear Dynamic Compensation for Non-Linearities

Nominal Compensator



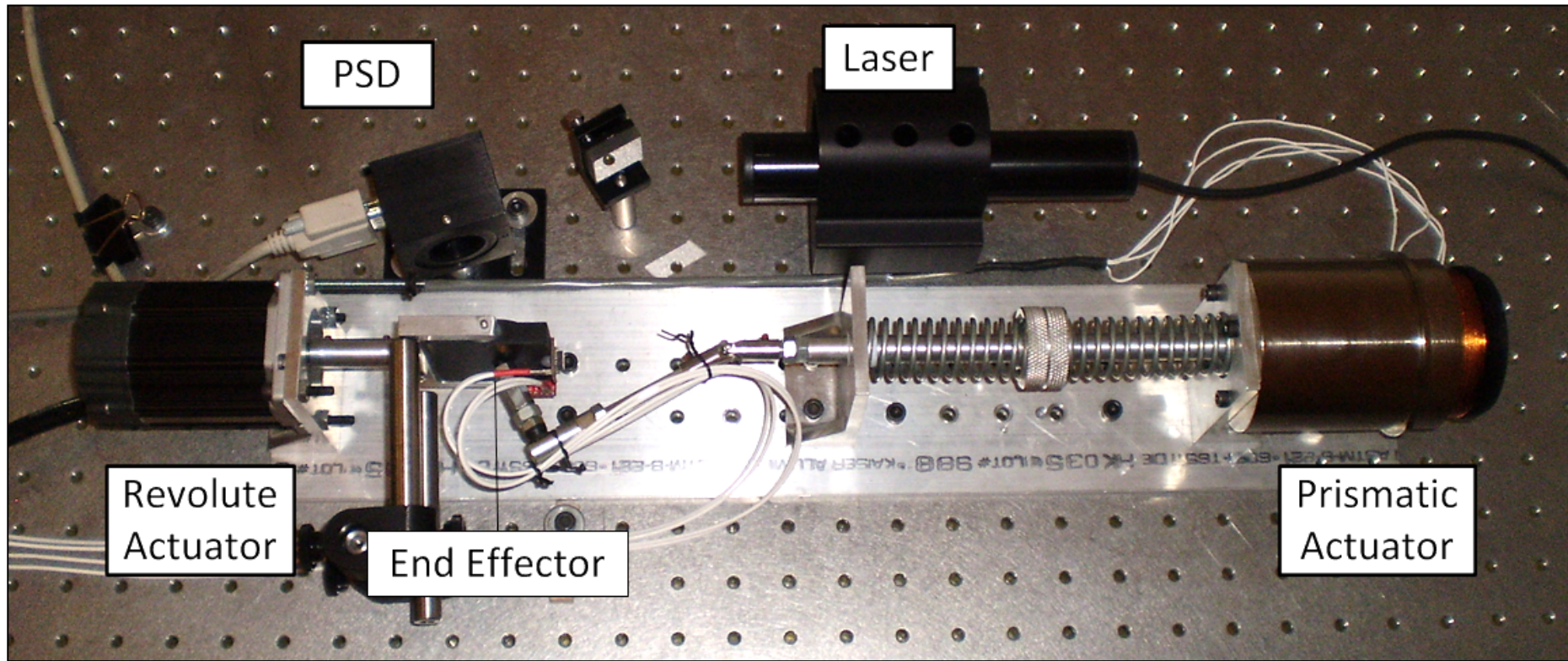
# Function of NDC

- U3 NDC
  - Retain stability when actuator is overdriven
  - Necessarily a loop modulus *reduction* function
- U1 NDC
  - Retain stability when actuator is influenced by small-signal nonlinearities
- Parallel Resonance Recovery (PLRRC) / Resonant Compensation (PLRQC)
  - Retain high gain at resonance in the case of PLRRC, but not at the expense of stability
  - System complement application of absolute stability theory
  - More favorable loop gain for greater NDC effectiveness in low power amplitude modulation



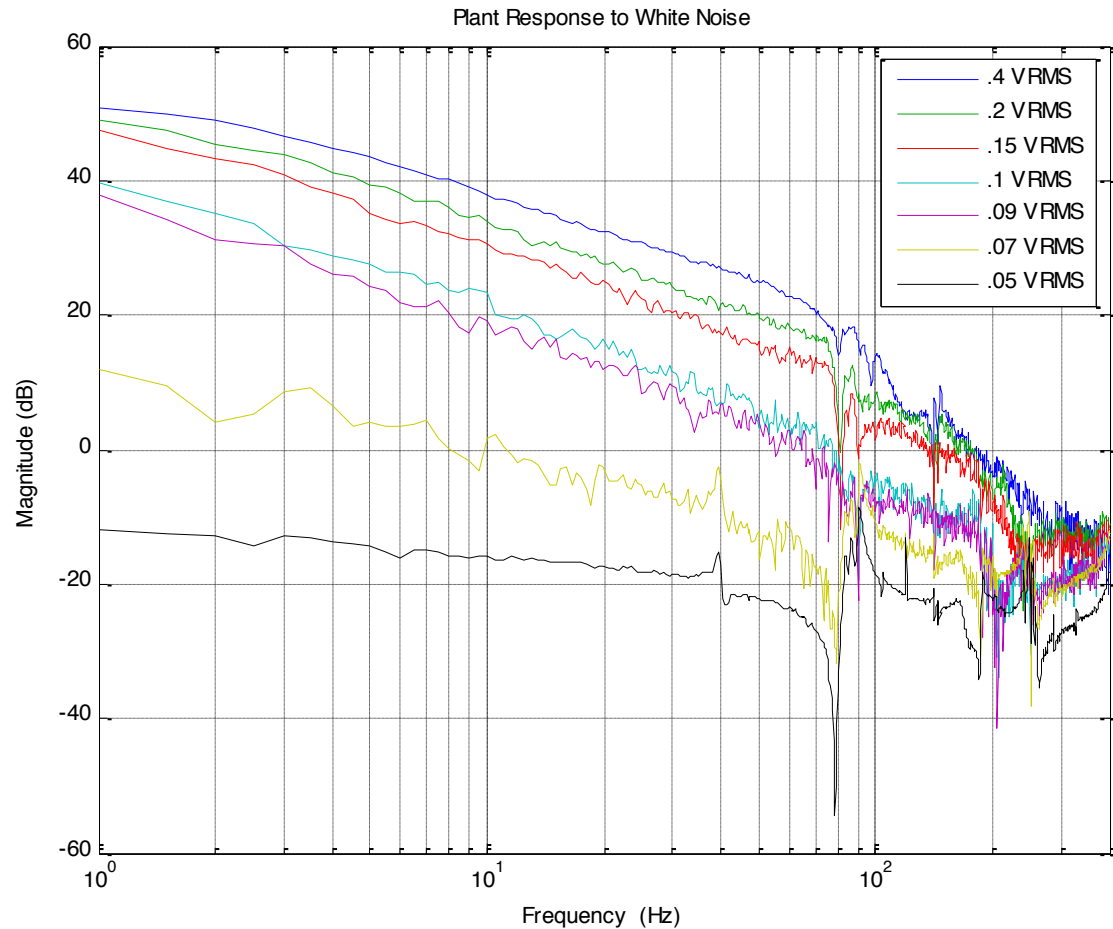


# Experimental Verification



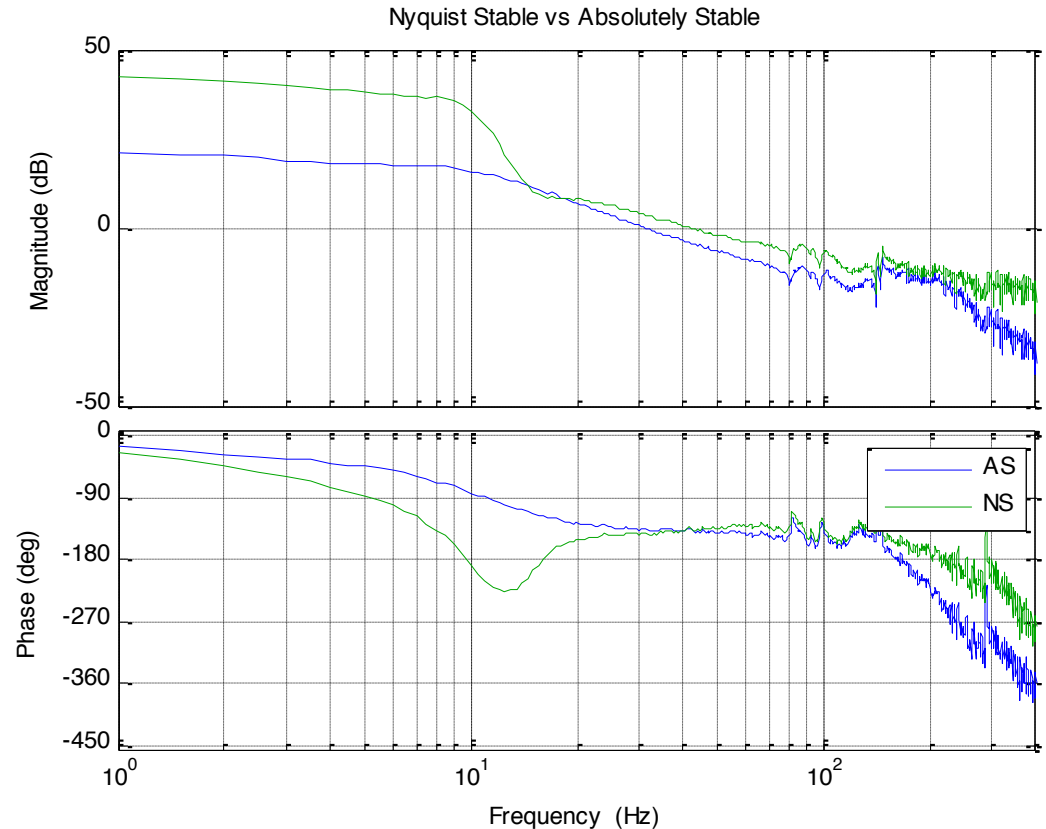
# Plant Identification

- .4 VRMS represents nominal response of the plant
  - Modeled with 19<sup>th</sup> order transfer function
- Significant reduction in plant response at after .15 VRMS
- Change in shape of response below .09 VRMS
- Nonlinear phenomena dominating the response at very low variance

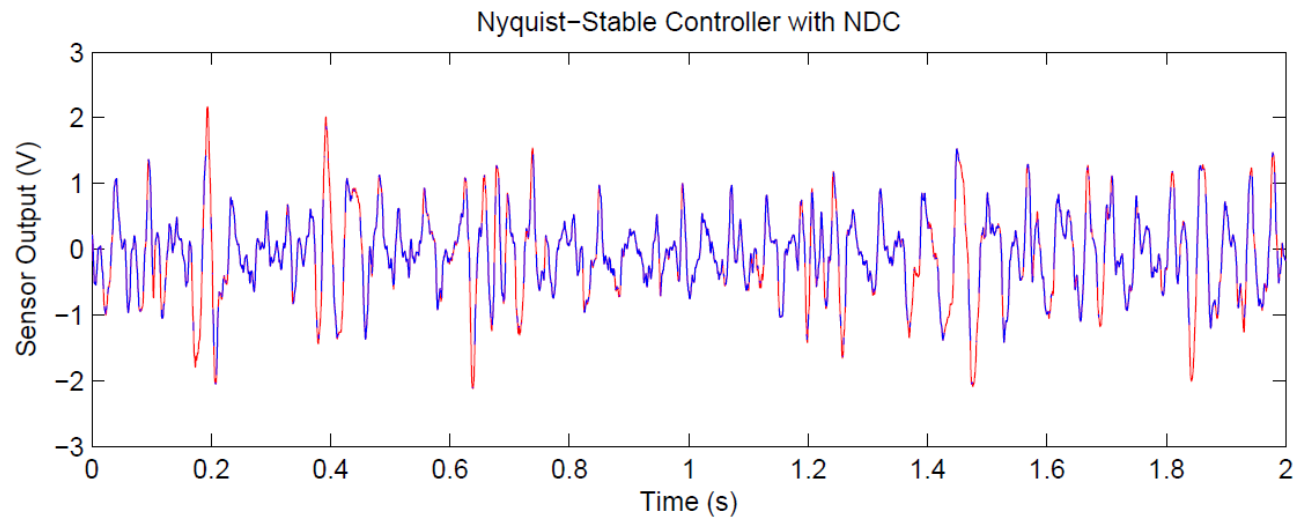
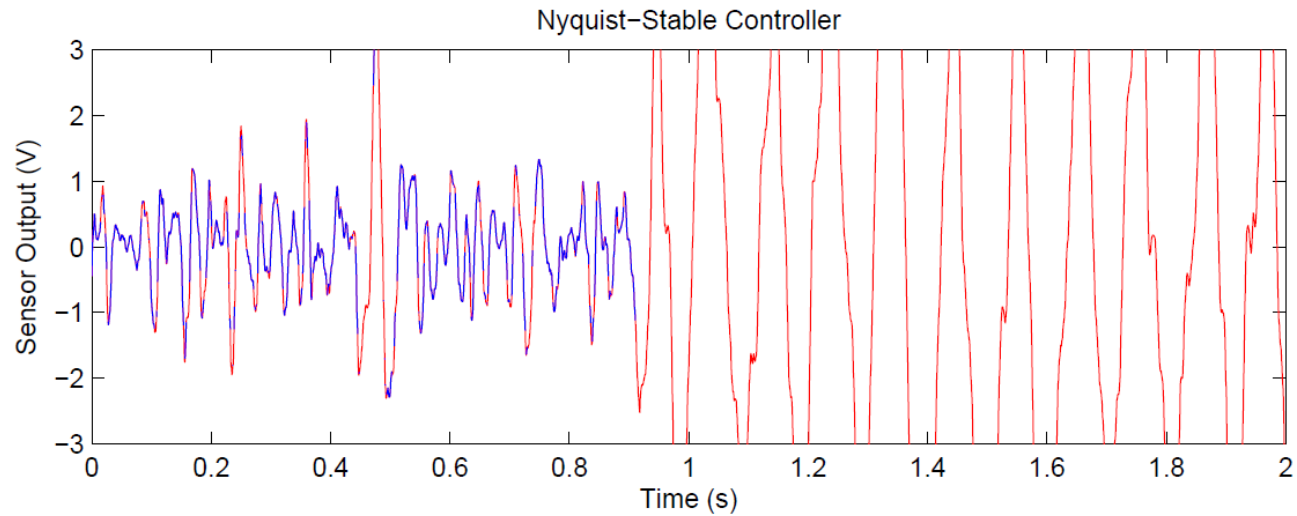


# GDNDC/GINDC

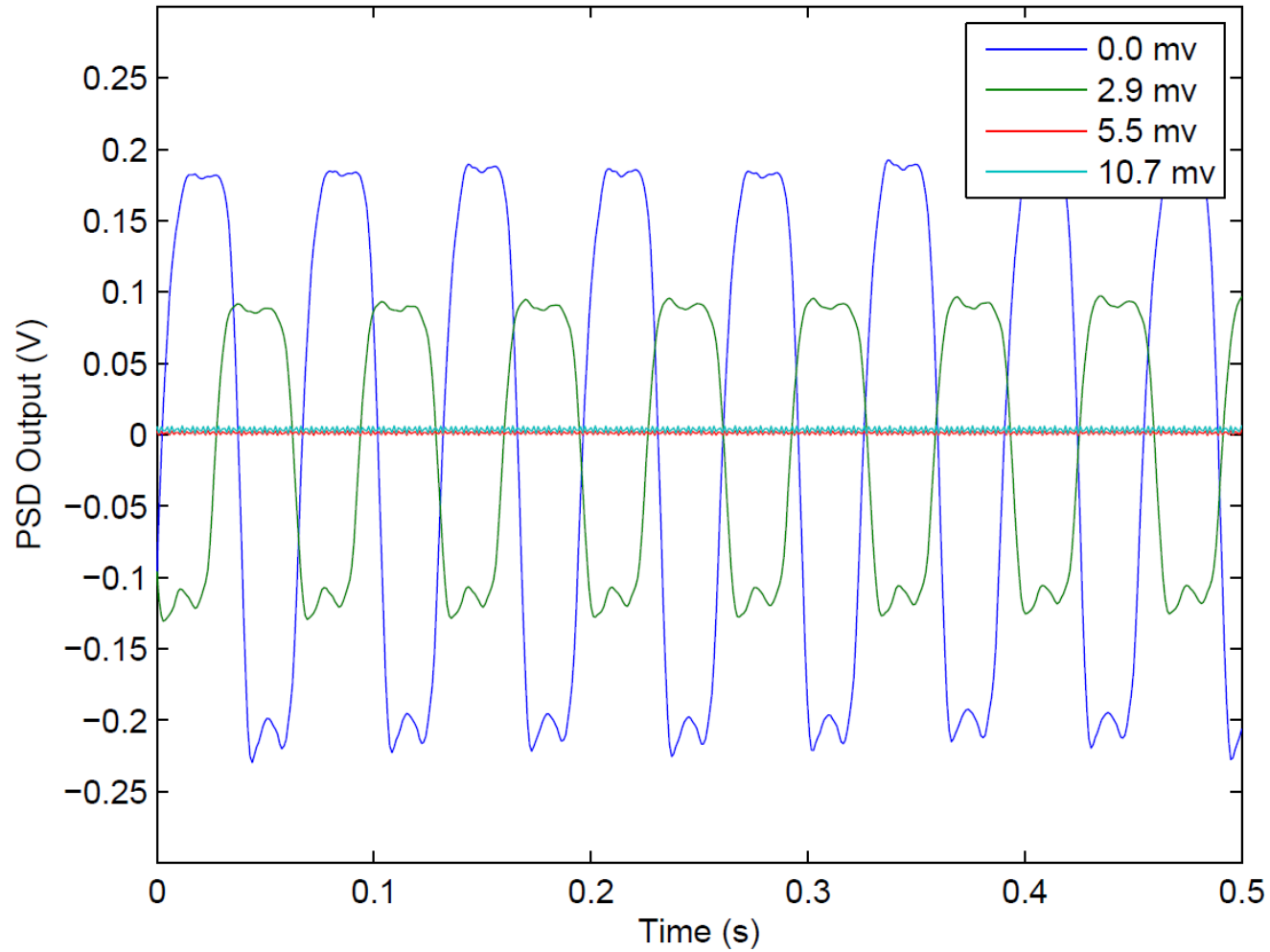
- Absolutely Stable System
  - 7<sup>th</sup> Order Controller
  - Satisfies Popov for sector  $[0,1]$
- Nyquist-Stable System
  - 7<sup>th</sup> Order Controller
  - 20dB greater feedback across functional BW compared to AS
- GDNDC
  - Reshapes Nyquist-Stable loop shape to Absolutely Stable in U1 and U3
- GINDC
  - Reshapes Nyquist-Stable loop shape to Absolutely Stable in U3
  - Reestablishes Nyquist-Stable shape in U1 (employing a plant model found with one frequency response function)



# Time Response in U3



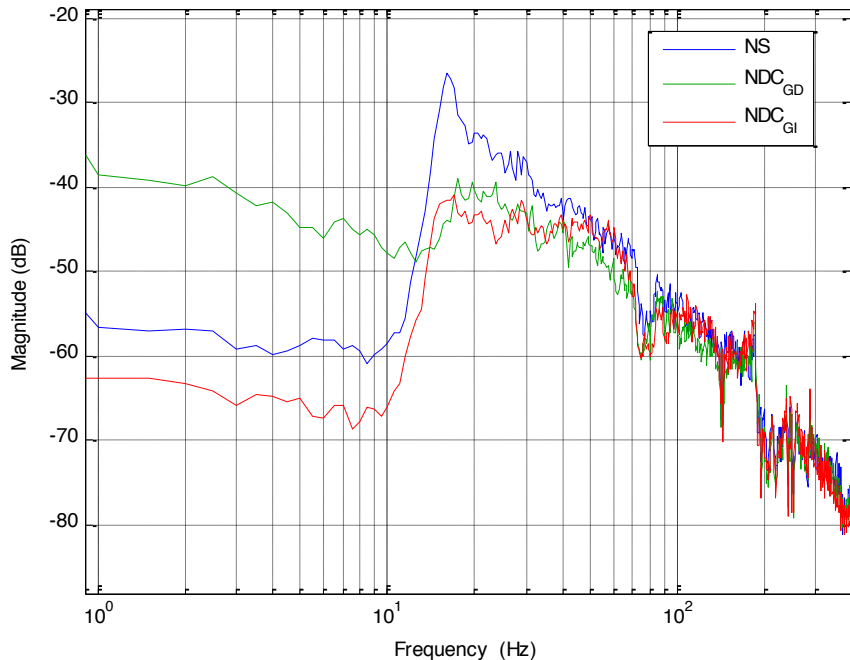
# Time Response in U1



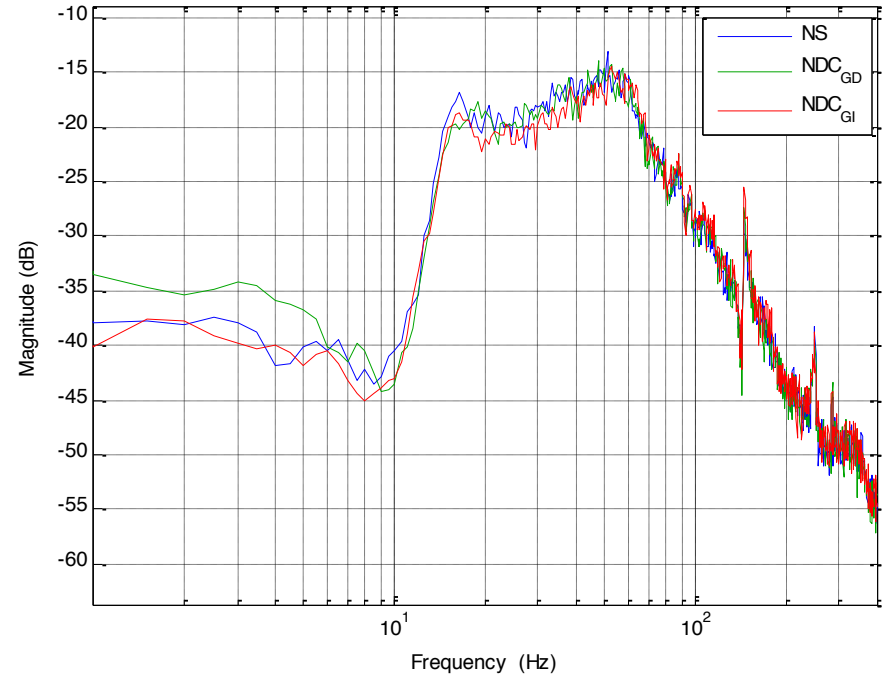


# GD/GINDC Performance

## Low Amplitude Disturbance



## Nominal Amplitude Disturbance

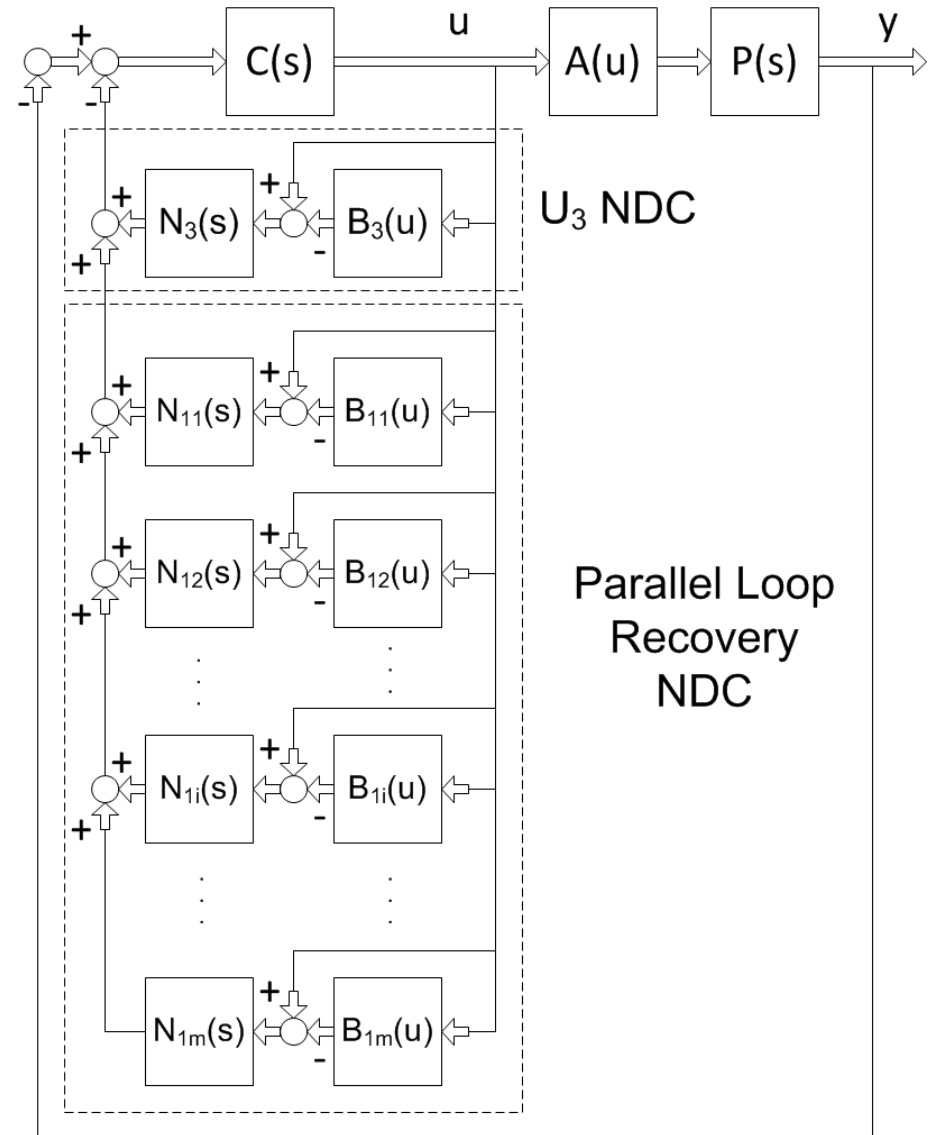


- GINDC delivers greater disturbance rejection over the functional BW
- No oscillation at 16Hz
- Increase in *positive feedback* at higher frequencies
  - More negative feedback
  - Can get “peaky” in certain disturbance environments

- GINDC and NS convergence
- 20 dB better performance across function BW compared to ASFG

# Parallel Loop Recovery

- Multiple plant models using a family of U1 frequency response functions
- A more accurate reshaping of the Nyquist Stable loop transmission is achieved

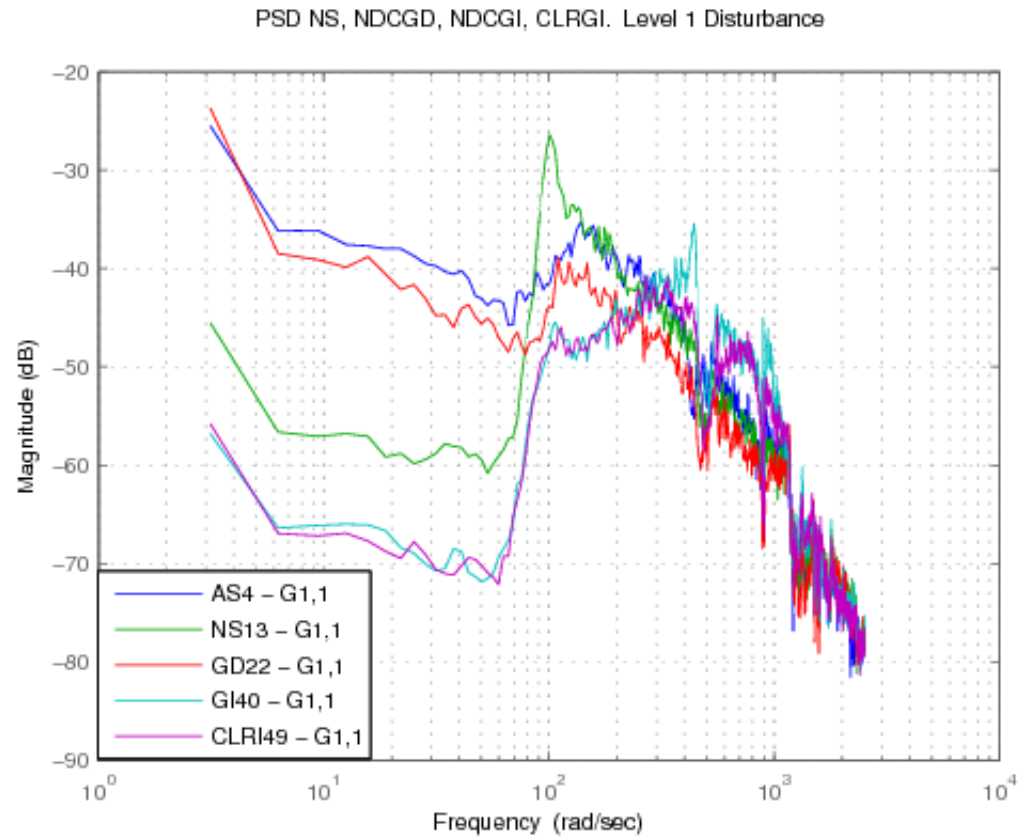


# Disturbance Levels

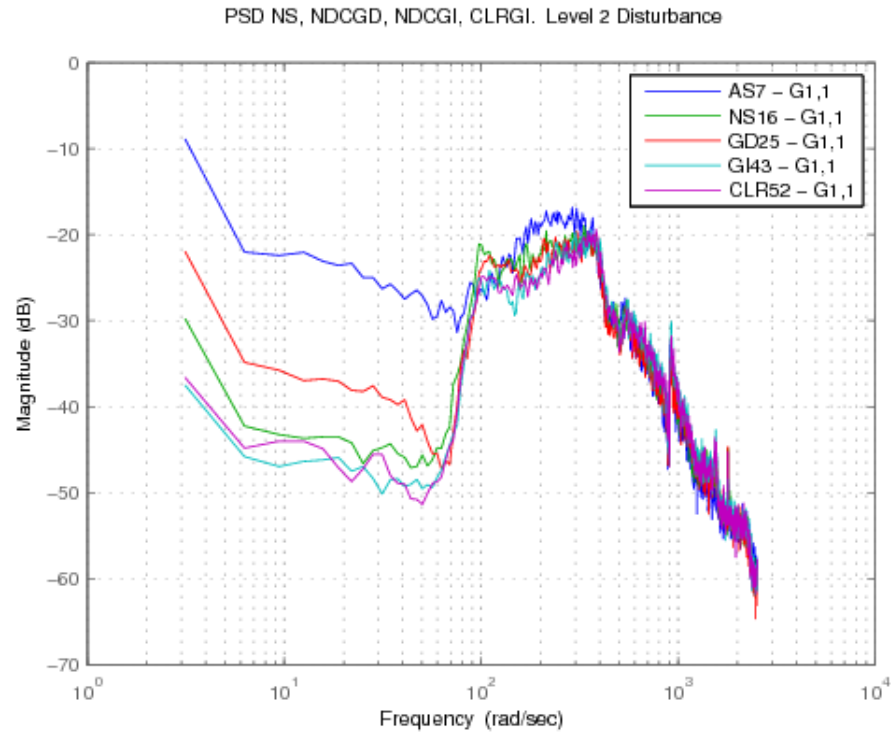
- Gaussian White Noise Disturbances
- Level 0-1
  - Low variance (Level 0 variance less than Level 1)
  - Generates control signals in U1
- Level 2
  - Generates control signals in U1 and U2
- Level 3
  - Nominal disturbance environment
  - Generates control signals principally in U2
- Level 4
  - High variance
  - Control signal frequently exceeds actuator limit



# Level 1 Disturbance

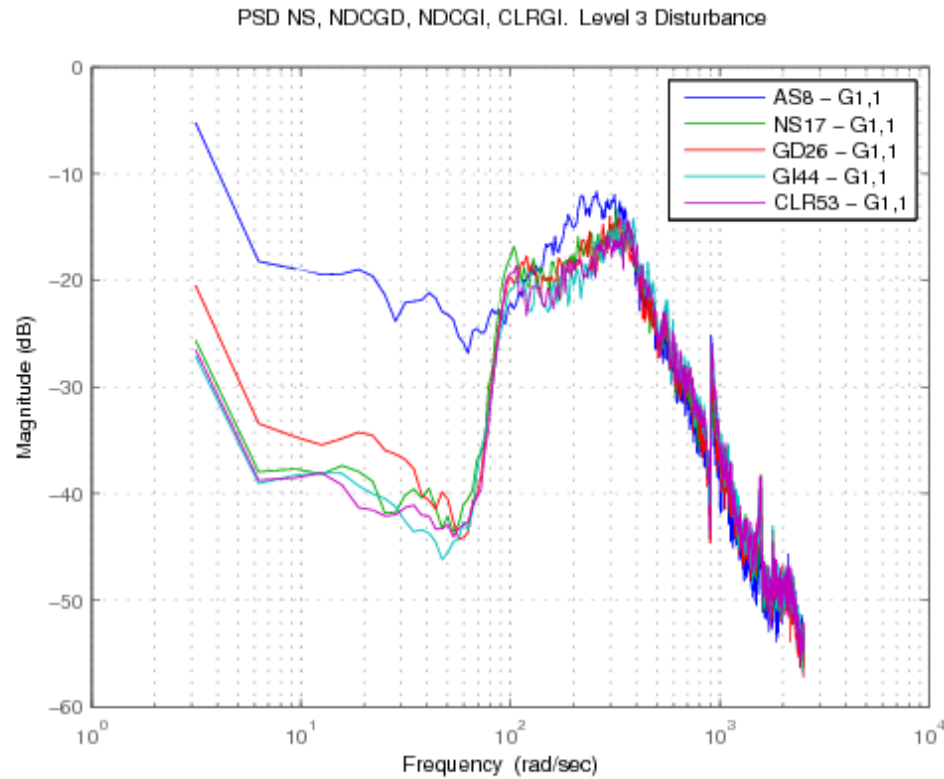


# Level 2 Disturbance

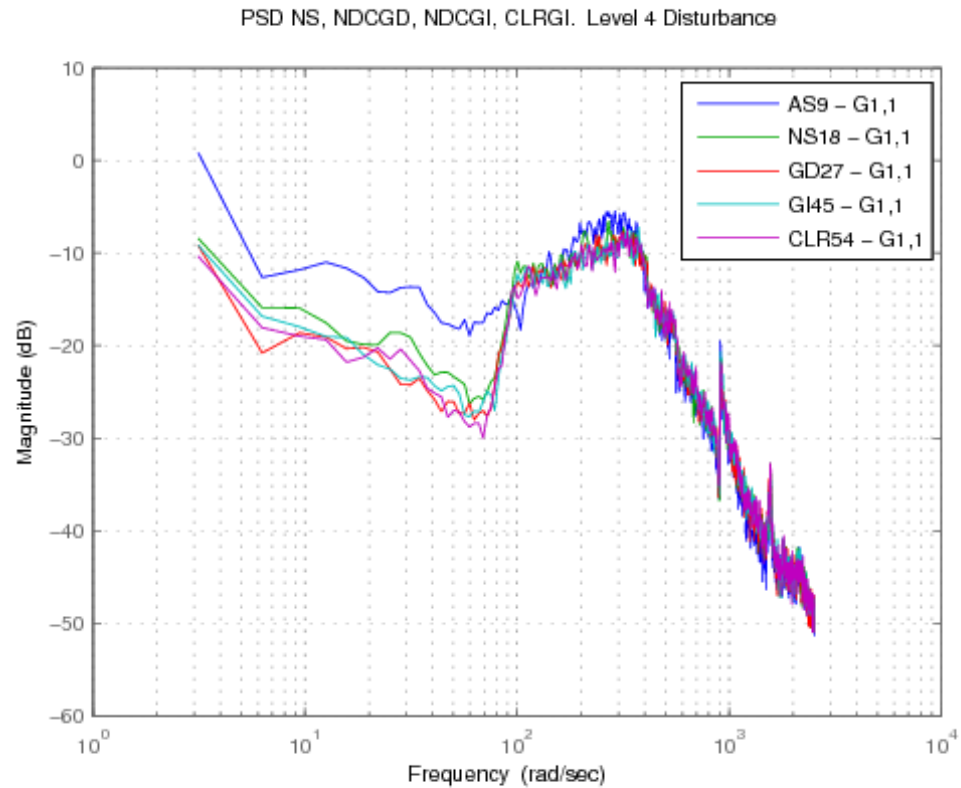




# Level 3 Disturbance

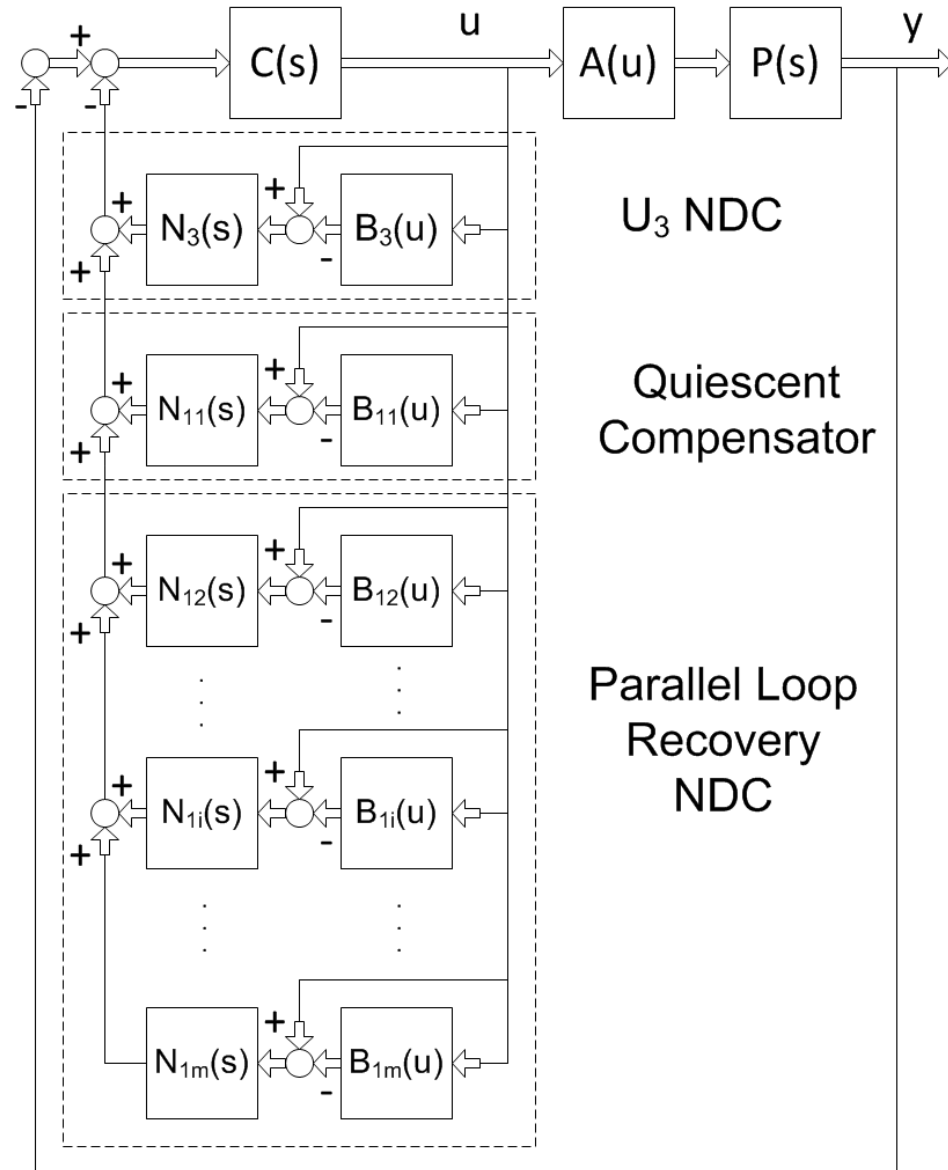


# Level 4 Disturbance

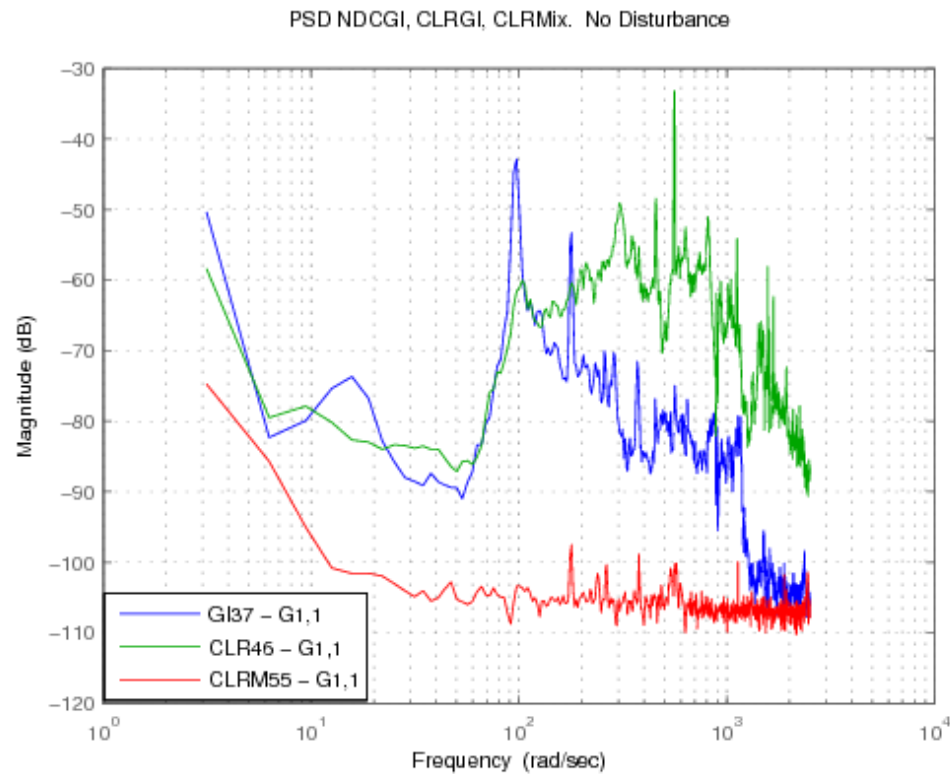


# PLR with Quiescent Compensation

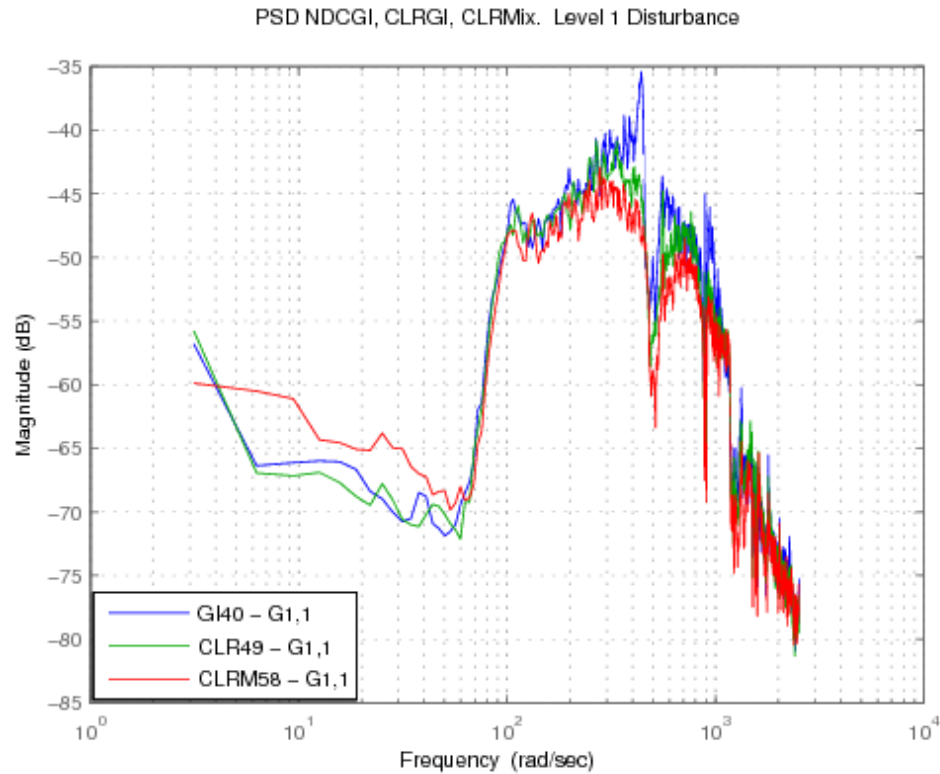
- A subset of U1 NDC paths are used to reduce loop modulus in very low U1
- Small reduction in disturbance rejection in the nominal condition is traded for improved behavior in the quiescent environment



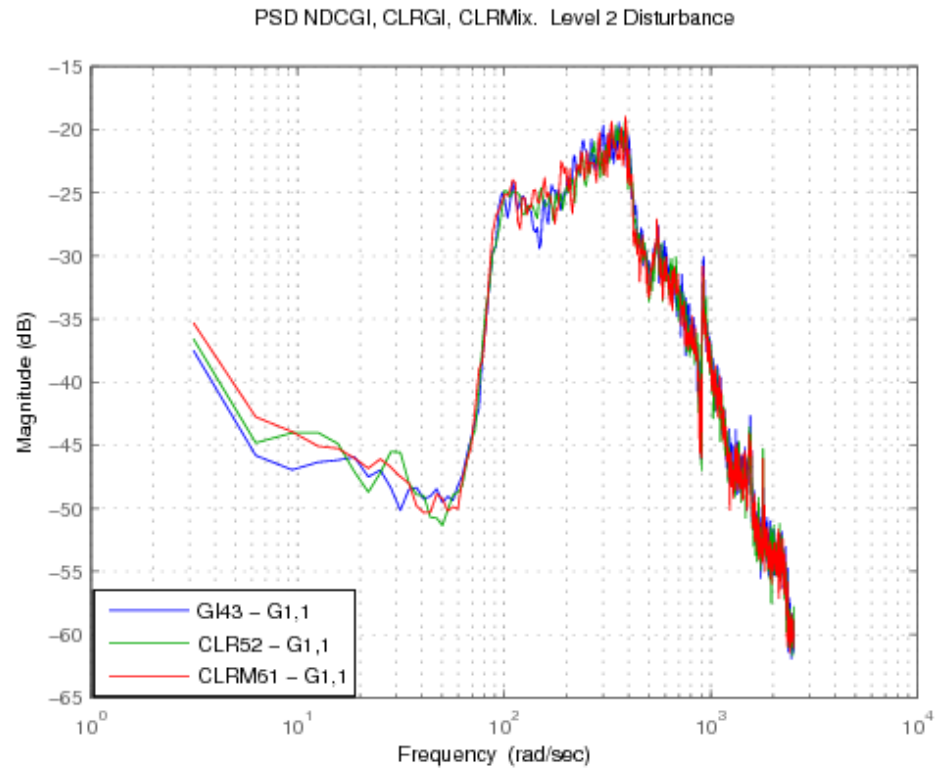
# Level 0 Disturbance



# Level 1 Disturbance



# Level 2 Disturbance





# Conclusions

- Large feedback systems
  - Good disturbance rejection
  - Sensitive to loop transmission variations
- Actuators in large feedback control applications
  - Expensive
    - Linear but fragile
  - Inexpensive
    - Rugged but imperfections cause oscillations in large feedback applications
- Multiple-Path Nonlinear Dynamic Compensation allows combination of imperfect actuators and large feedback

# Investigators/References

- Grad Students
  - Dustin Carruthers (Left Hand Engineering)
  - Jeff Parkins (Well Dog Engineering)
  - Cameron Mock (Ball Aerospace)
  - Zachary Hamilton (Hiller Measurements)
- References
  - O'Brien, J.F. and Carruthers, D.J., "Nonlinear Dynamic Compensation for Large-Feedback Control of a Servomechanism with Multiple Nonlinearities," *Control Engineering Practice*, Vol 21, p 1531-1541, Nov 2013.
  - Mock, C., Hamilton, Z., Carruthers, D. and O'Brien, J., "Nonlinear Compensation for High Performance Feedback Systems with Actuator Imperfections," 6<sup>th</sup> ASME Annual Dynamic Systems and Control Conference, Palo Alto, CA, October 2013.
  - O'Brien, J.F. Frequency-Domain Control Design for High-Performance Systems, Institution of Engineering and Technology, Stevenage, UK, 2012.
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  - Spanos, J. and Rahman, Z., "Optical Pathlength Control on the JPL Phase B Interferometer Testbed," , 5<sup>th</sup> NASA CSI Conference, 1993.